clarion Service Manual

Published by Service Administration Section



SAAB Automobile Genuine AM Stereo, FM Stereo **Cassette Tuner** PU-9206A

SPECIFICATIONS:

(The specifications for this product were determined and are presented in accordance with specification standards established by the Ad Hoc Committee of Car Stereo Manufacturers.)

General

Power supply voltage: DC 14.4V

(10.8 to 15.6V allowable)

Current consumption: Less than 3A

Weight:

1.6kg

Dimensions:

189mm Width

59mm Height 150mm Depth

FM Section

Frequency range:

87.9MHz to 107.9MHz

Usable sensitivity:

 $13dBf (1.1 \mu V./75 \text{ ohms})$

50dB Quieting sensitivity:

 $18dBf (2.0 \mu V./75 \text{ ohms})$

Alternate channel selectivity:

60dB

Frequency response: 30Hz to 15,000Hz, \pm 3dB

AM Section

Frequency range:

530kHz to 1,620kHz

Usable sensitivity. (20dB S/N): 28µV

Tape Section

Tape speed:

4.75cm/s. (1-7/8 ips)

Wow & Flutter:

0.13% (W.R.M.S.)

Signal/Noise ratio:

120 us(normal)/Dolby B/

Dolby C

53dB/61dB/69dB

Frequency response:

120 µs(normal) 50Hz to 14,000Hz(±3dB)

Audio Section

Line output voltage:

150mV into 10k ohms

(adjustable)

Dollby and the double-D symbol are trademarks of Dolby Labor

FEATURES:

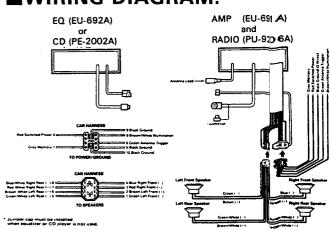
- Full logic tape transport.
- AM stereo.
- Auto reverse with dual direction automatic azimuth adjustment.
- Motorized load/eject.
- Dolby B/C noise reduction.
- Unit removable from dash.
- Anti-Theft System.
- APS (Automatic Program System).
- Eject capability with key off (Key off pinch roller release).
- Automatic 70µs tape equalization selector.
- Automatic Antenna Circuit.

COMPONENTS:

• PU-9206A-A

| Main unit | | 1 |
|----------------------------------|-------------|---|
| Parts bag | 921-8430-00 | 1 |
| Removal Tool | 341-1363-00 | 1 |
| { Removal Tool { Vinyl Holder | 348-0151-00 | 1 |

EWIRING DIAGRAM:

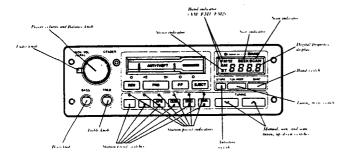


■OPERATION:

N.B.

When using the seven-band graphic equalizer, the bass and treble settings should be left in the center click stop position.

ETUNER OPERATION



Tuning

Use the Tuning Mode switch to select manual, seek, or scan tuning. The frequency display will indicate both seek and scan modes. A blank display indicates manual mode.

Manual tuning is accomplished by pressing the \vee or \wedge switches. The \vee switch lowers the frequency. The \wedge switch raises the frequency.

In the Seek Tuning mode, the radio automatically seeks out the next clear station when the \vee or \wedge switch is depressed. Use the \vee switch to seek the next clear lower frequency station, the \wedge switch to seek the next clear higher station.

Scan Tuning is started by pressing either the \vee or \wedge switches. The radio will automatically scan for the next medium to strong frequency and play for a few seconds before continuing on to the next. Scanning can be stopped at any desired station simply by pressing the same switch again during the pause.

Station Presets

You can preset up to 18 stations—six on each of the three indicated bands. Once you know which stations you'll enjoy listening to regularly, you can use the preset function to summon them instantly.

First, use the BAND switch to select the AM, FM1 or FM2 band. Note that FM1 and FM2 both represent the regular FM band. The duplicate listing merely allows you to store six FM stations on one band, and six different FM stations on the other.

Using the manual mode, select the first station to be preset. Generally, this will either be the station you listen to most often or the first station on the dial that you listen to frequently. Use whatever sequence is easy for you to remember. To enter this station in memory, depress and hold the No. I memory preset switch. An indicator will illuminate above the switch you have pre-

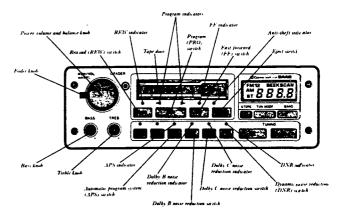
set. While this switch is held, you will hear the volume decrease and then return to its original level. When it returns to its original level, release the switch and that station is memorized. Turn to the next station you want memorized and repeat the procedure on the next preset switch. To call up a memorized station, simply tap the appropriately numbered memory preset.

Auto Store

If you are driving in an unfamiliar area and thereby lose the stations you generally listen to-you can use the auto store function to find and memorize the strongest stations in the area which you're driving. To activate the auto store function, depress the Auto Store (STORE) switch for two seconds. In this mode the radio will automatically scan the entire frequency band (AM if on AM, FM if on FM). Six stations with strong signal strength will be stored in the radio's memory. If six strong stations cannot be found, weaker stations will be chosen. The auto store function will only store six stations at one time-six on AM or six on FM.

If you use the auto store function, you will lose the stations that had previously been programmed into memory. They can be reset when you are again driving in your local area.

CASSETTE TAPE OPERATION



Fast Forward or Rewind

Fast forward or rewind is accomplished by pressing the FF or REW switch. It is not necessary to hold the switch while the tape is fast forwarding or rewinding. The appropriate indicator will illuminate above the switch.

N.B.

-To release the cassette from fast forward, press the FF switch again. To stop the cassette from rewinding, press the REW switch again.

- -If the tape is wound completely in the FF mode, it will stop automatically and play the opposite side. If the tape is wound completely in the REW mode, it will stop automatically and play the same side.
- -If the tape is in the FF or REW mode and the Program switch is pressed, the tape will stop and begin to play in the opposite direction.

Automatic Program System (APS)

This feature provides still more flexibility. It allows you to repeat the selection you are currently listening to or jump ahead to the next selection before the current one is finished.

To repeat the selection that is currently playing, tap the APS switch (the APS indicator will light) and the cassette rewind (REW) switch.

To jump to the next selection, tap APS and the cassette fast-forward (FF) switch.

N.B.: The APS system may occasionally the "fooled" by the long low-level passages in classical music, since these resemble the silent gaps between selections.

Tape Equalization

There are several different types of tape currently in use, and Automatic Tape Equalization is provided to enable you to match their playback characteristics for the best sound. Most tapes have a normal equalization of $120\mu s$ (normal bias). Unless there is some indication to the contrary—such as the designations "metal," "chrome" or " 70μ s" (high bias) — you can assume that the tape requires normal equalization and the unit will select the normal mode. However, high-performance metal and chrome cassettes (as well as ferrichrome, an infrequently used tape type) require a different equalization. In this case the unit will select the high-bias position.

There is one important exception: Many prerecorded cassettes today use chrome tape for improved performance with normal bias (120 μ s) equalization. In this case the unit will not select high-bias.

■ANTI-THEFT SYSTEM (ELECTRONIC LOCK-OUT SYSTEM)

Anti-theft indicator

OFADER

OFADER

OFADER

OFADER

OFADER

OFFICE STORM TOWN BOOK BAND

OFADER

OFAD

The unit already has code numbers from the factory, and then ascertaining this code numbers, please submit next procedure.

- 1. Turn on the ignition.
- 2. Turn on the radio.
- 3. Key in your code numbers using the station preset keys (1-6). The unit will operate.

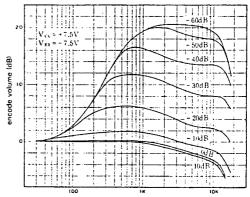
If you make a mistake while entering your code, finish entering all four digits. Press and hold the BAND switch until CODE reappears on the display. Then enter the correct code. Your radio also has a built-in flashing light which indicates to outside viewers that it contains an electronic Anti-Theft System When your ignition is turned off, this light will flash. It will not flash when the ignition is turned on. If you think it is necessary to turn off the flashing light, it can be done manually. Press and hold the BAND switch until the light goes out. This light will automatically be turned on again after the ignition has been turned on and off.

Dolby C NR

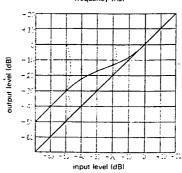
Dolby system is a device to decrease the noise generated by tapes (hiss noise). Conventional type "B" decreases the noise in high toned region by 10dB, but noise is decreased by -20dB at maximum in the medium and high toned region in "C". SN ratio is better than "B".

Dolby C works as a linear AMP for the input level over OdB as well as "B", but for the smaller input level than OdB, compression ratio changes according to the input level When it is less than $-50 \, \text{dB}_{\text{c}}$ noise is compressed by 20dB at maximum. In the low toned region (about less than 100Hz) noise is not compressed regardless of the input level. Compression ratio changes as the frequency gets high. This is to hold down the influence-to the medium-low toned region by the saturation of high toned signals. At the low level of this band, noise is not obvious because hearing sensitivity is decreased.

C type, encode characteristics



frequency (Hz)



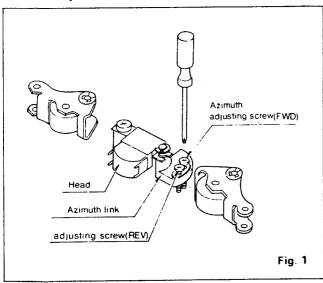
EADJUSTMENT:

| Adjustment item | Adjustment point | Procedure |
|-----------------|--------------------|--|
| ov . | IFT2 | Connect the digital voltmeter to TP2 and TP3. Input the 98.1MHz/55dB signal and adjust the reading of digital voltmeter to 0±50mV by IFT2. |
| SD | VR1 | 1. Input the 98.1MHz/23dB signal. 2. Adjust VR1 so that the voltage of TP1 is in the range LOW to HI. 2. Adjust VR1 so that the voltage of TP1 is in the range LOW to HI. 2. Adjust VR1 so that the voltage of TP1 is in the range LOW to HI. |
| SASC | VR3 | Input the 98.1MHz/65dB, 7kHz modulation frequency, 30% modulation degree SSG signal, and then turn on ST. SW. Adjust the output level of the volume controller to OdBm (0.775V). Set the SSG output to 38dB and adjust VR3 so that the output level is -3dB. |
| Separation | VR1 (880-0304A) | Input the 98.1MHz, connect the output of a stereo modulator to the external modulation terminal, and input a 65dB SSG signal. Set the stereo modulator to the L or R ch and adjust VR1 so that the maximum separation is obtained. |
| Pilot canceller | VR2 (880-0304A) | Input the 98.1MHz/65dB, modulation (PL 10%). Adjust VR2 so that output of the set is minimum. |
| Dolby NR | VR301 and VR302 | Insert a Dolby level test tape (400Hz-200nWb/m), connect the milli-volt meter to TP17 and TP44, and adjust VR301 and VR302 to obtain an output of 245mV. |

<TAPE MECHANISM>

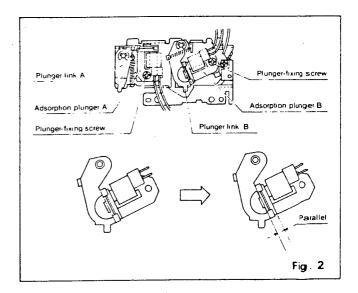
1. Head-azimuth Adjustment

Make playback for the azimuth-tape (8kHz, -10VU), and turn each azimuth-adjusting screw to make each FWD & REV maximum. After adjustment, make adhesion with bond.



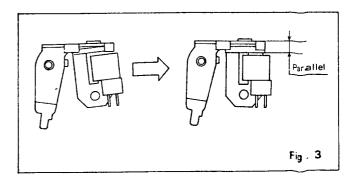
2. Adjustment of Adsorption Plunger B

Under FF-operation, when adsorption plunger is released, mount the plunger to make the adsorption-surface of adsorption plunger B in parallel to the bent surface of plunger link B, and make adhesion of the rear side of the screw with bond.



3. Adjustment of Adsorption Plunger A

Under REW-operation, when adsorption plunger is released, mount the plunger to make the adsorption-surface of adsorption plunger A in parallel to the bent surface of plunger link A, and make adhesion of the rear side of the screw with bond.



■EXPLANATION OF IC's:

| Refer to description in IC service manual vol 1. | | | | |
|--|-------------|---------------------|-------------|--|
| LA2110 | 051-0407-00 | FM Noise Canceller | P17 | |
| LM1894N | 051-0485-00 | Dynamic Noise Reduc | tion P25 | |

| LA3430 | 051-0733-01 | FM MPX | P9 |
|---------------|-------------|----------------------------------|------------|
| HA12438FP | 051-0730-00 | FM Frontend | P7 |
| TMP42C70N8005 | 051-0740-01 | Cassette Mechanism Controller | P83 |
| TA7411AP | 051-0798-20 | FM IF System | P8 |
| NJM4558M | 051-0350-55 | Dual OP. Amp | P39 |
| NJM2058M | 051-0556-01 | Quad OP. Amp | P41 |
| AN6263N | 051-0561-01 | Music Interval Detect | ion P42 |
| TA7705P | 051-0714-00 | Dual Preamp | P18 |
| CXA1097Q | 051-0830-00 | Stereo Dolby Noise Reduction | P20 |

■MC13020P 051-0630-00 MOTOROLA CQUAM R. AM STEREO MC13020P 051-0630-01 DECODER

NOTE: 051-0630-01 is useful instead of 051-0630-00.

This circuit is a complete one-chip full-feature AM stereo decoding and pilot detection system. It employs full-wave envelope signal detection at all times for the L+R signal, and decodes L-R signals only in the presence of valid stereo transmission

No Adjustments, No Coils

- Few Peripheral Components
- True Full-Wave Envelope Detection for L+R
- PLL Detection for L−R
- 25Hz Pilot Presencs Required To Receive L-R
- Pilot Acquisition Time 300ms For Strong Signals, Time Extended For Noise Conditions To Prevent "Falsing"
- Internal Level Detector Can Be Used As AGC Source

MAXIMUM RATINGS

| Rating | Symbol | Value | Unit | |
|-------------------------------------|-------------------|--------------|-----------|--|
| Supply Voltage | l v _{cc} | 14 | Vdc | |
| Pilot Lamp Current, Pin 15 | l | 50 | mAdc | |
| Operating Temperature | TA | -40 to -85 | *C | |
| Storage Temperature | T _{stq} | -65 to - 150 | *C | |
| Junction Temperature | Tulmaxi | 150 | •c | |
| Power Dissipation Derate above 25°C | PD | 1.25 10 | w mw=c | |

ELECTRICAL CHARACTERISTICS

(Vcc=8.0Vdc, Ta=25°C, Input Signal=200mVRMS Unmodulated Carrler, Circuit Of Figure 1 Unless Otherwise Noted.)

| Cheracteristic | | i Min | i Typ | Max | Unit |
|---|---------------------------|----------|---------------|--------|--|
| Fower Supply Operating Pande | | _ | 160 - 120 | | Vec |
| Supply Line Current Drain, Pin 6 | 70 | 1 30 | 45 | . mAge | |
| Imput Signal Level Unmodulated Fin 2, for Full Opera | ngo | 100 | 1 200 | 357 | I myRMS |
| Augin Durbur Level, 57% Modulation It only or Richly | | 160 | 1 229 1 | 280 | myRMS |
| | | : &0 | 110 ' | 147 | : myPMS |
| Audin Butt ut Level Str. Modulation Monautal Outsof THE Str. Modulation Monautal | ; | 0.5 | + (t | 1 . | |
| Steren | | <u> </u> | 1 16 | - 1 | <u>. </u> |
| Channel Separation, 1 pniv or 8 pnix 50% Moduratio | 1 4 27 | 1 30 1 | | c2 | |
| Pillot Acquisition Time VCO locked, after release of for | ced monaural | : | 1 300 | | 1 -5 |
| Imput impedance | . C., | 20 | 65 | Ξ | 01) 05 |
| Ourse: Impecance | | - | 100 : | 153 | 1 0 |
| Salaria Salar Voltage Pro 4 | 0 signa o mVRMS Signa: | 1 14 | 1 17 | :: | \d: |
| Libra Detector Filter Voltage, Pin 10 | Ir Loce Cut of Loce | = | 1 7.8 1 CB | =_ | Voc |
| Force to Monaura: P S. Pull Down for Monaura: Mode | | | 7.5 | 1 5 | Va: |
| Ficiento Monaura: Pin 9 Pull Up for Automatic Mode | | | 3 5 | 37 | : •0: |

Fig. 1 - TYPICAL APPLICATION

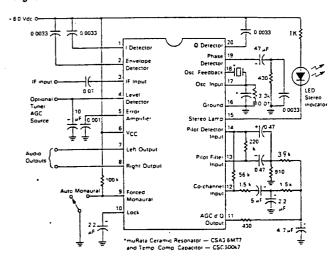


Fig. 2 - BASIC QUADRATURE AM (QUAM)

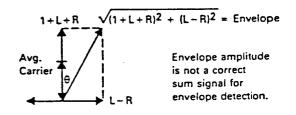


Fig. 3 - MOTOROLA CQUAM®

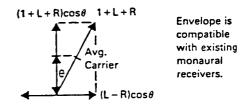
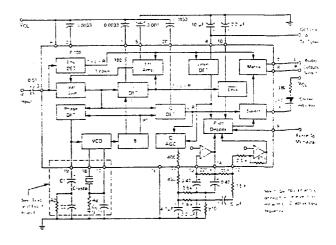


Fig. 4 - BLOCK DIAGRAM



MOTOROLA CQUAM R - COMPATIBLE QUADRATURE AM STERÉO

INTRODUCTION

In CQUAMR, conventional quadrature amplitude modulation has been modified by multiplying each axis by cos# as shown in Figures 2 and 3. The resulting carrier envelope is 1+L+R, i.e., a correct sum signal for monaural receivers and for stereo receivers operating in monaural mode. A 25Hz pilot signal is added to the L-R information at a 4% modulation level.

THE DECODER

The MC13020P takes the output of the AM IF amplifier and performs the complete COUAM R decoding function In the absence of a good stereo signal, it produces an undegraded monaural output. Note in Figure 4 that the L+R information delivered to the output always comes from the envelope detector (Env DET).

The MC13020P decodes the stereo information by first converting the CQUAM R signal to QUAM, and then detecting QUAM. The conversion is accomplished by comparing the output of the Env DET and the I DET in the Err AMP. This provides comparing the output of the EIV Delta and the 1/cos# correction factor, which is then multiplied by the CQUAMR incoming signal in the Var Gain block. Thus, the output of the Var Gain block is a QUAM signal, which can then be synchronously detected by conventional means. The I and signal, which can then be synchronously detected by conventional means. The I and O detectors are held at 0° and 90° relative demodulation angles by reference signals from the phase-locked, divided-down VCO. The output of the I DET is 1-L+R, with the added benefit (over the Env DET) of being able to produce a negative output on strong co-channel or noise interference. This is used to tell the Lock circuit to go to monaural operation. The output of the Q DET is the L-R and pilot

THE VCO

The VCO operates at 8 times the IF input frequency, which ensures that it is out-of-band, even when a 260kHz IF frequency is used Typically a 450kHz IF frequency is used with synthesized front ends. This places the VCO at 3.6MHz, which quency is used with synthesized front ends. This places the VCO at 3.6MHz, which permits economic crystal and ceramic resonators. A crystal VCO is very stable, but cannot be pulled very far to follow front-end mistuning. Pull-in capability of = Hz at 450kHz is typical, and de-Q-ing with a resistor (see Figure 7) can increase the range only slightly. Therefore, the crystal approach can only be used with very accurate, stable front-ends. By comparison, ceramic and L-C VCO circuits offer pull-in range in the order of =2.5kHz (at 450kHz). Ceramic devices accurate enough to avoid tramming adjustment can be obtained with a matched consolitor for enough to avoid trimming adjustment can be obtained with a matched capacitor for Cs (see Figures 1 and 5)

In the PLL filter circuit on Pin 19, C1 is the primary factor in setting a loop corner frequency of 8 - 10Hz, in-lock. An internally controlled fast pull-in is provided. R2 is selected to slightly overdamp the control loop, and C2 prevents high frequency

The Level DET block senses carrier level and provides an optional tuner AGC source It also operates on the Q AGC block to provide a constant amplitude of 25Hz pilot at Pin 11, and it delivers information to the pilot decoder regarding signal strength

PILOT AND CO-CHANNEL FILTERS

The O AGC output drives a low pass filter, made up of 400 Ω internal, and 430 Ω and 47 μ F external From this point, an active 25Hz band-pass filter is coupled to the Pilot Decoder, Pin 14, and another low-pass filter is connected to the Co-channel input, Pin 12, A 2-1 reduction of 25Hz pilot level to the Pilot Decode circuit will for the formulas governing the active band-pass filter. The co-channel input signal frequency intercarrier beat notes, and, at the selected level, prevents the Pilot Decode circuit from going into stereo. The co-channel input, Pin 12 gain can be adjusted by changing the external 15k resistor. The values shown set the 'trip' level at about 7% modulation. The 25Hz pilot signal at the output of the active filter is opposite in phase to the pilot signal coming from the second low-pass filter. The 56k resistor from Pin 14 to Pin 12 causes the pilot to be cancelled at the co-channel input. This allows a more sensitive setting of the co-channel trip level

THE PILOT DECODER

The Pilot Decoder has two modes of operation. When signal conditions are good, the decoder will switch to stereo after 7 consecutive cycles of the 25Hz pilot tone. When signal conditions are bad, the detected interference changes the pilot counter. so as to require 37 consecutive cycles of pilot to go to stereo. In a frequency synthesized radio, the logic that mutes the audio when tuning can be connected to Pin 9 When this pin is held low it holds the decoder in monaural mode and switches it to the short count. This pin should be held low until the synthesizer and decoder have both locked onto a new station. A 300ms delay should be sufficient If the synthesizer logic does not provide sufficient delay, the circuit shown in Figure 9 may be added. Once Pin 9 goes high, the Pilot Decoder starts counting. If no pilot is detected for seven consecutive counts, it is assumed to be a good monaura station and the decoder is switched to the long count. This reduces the possibility of false stereo triggering due to signal level fluctuation or noise if the PLL goes out of lock, or interference is detected by the co-channel protection circuit before seven cycles are counted, the decoder goes into the long count mode. Each disturbance will reset the counter to zero. The Level Detector will keep the decoder from going into stereo if the IF input level drops 10dB, but will not change the operation of the pilot counter

Once the decoder has gone into the stereo mode, it will go instantly back to monaural if either the lock detector on Pin 10 goes low, or if the carrier level drops below the preset threshold. Seven consecutive counts of no pilot will also put the decoder in monaural. In stereo, the co-channel input is disabled, and co-channel or other noise is detected by negative excursions of the I DET, as mentioned earlier When these excursions reach a level caused by approximately 20% modulation of co-channel, the lock detector puts the system in monaural, even though the PLL may still actually be locked. This higher level of co-channel tolerance provides the hysteresis to prevent chattering in and out of stereo on a marginal signal

When all inputs to the Pilot Decode block are correct, and it has completed its count, it turns on the Switch, sending the L-R to the Matrix, and switches the pilot lamp pin to a low impedance to ground

SUMMARY

It should be noted that in CQUAMR, with both channels AM modulated, the noise increase in stereo is a maximum of 3 OdB, less on program material. Therefore, this is not the major concern in the choice of monaural to stereo switching point as it was in FM, and blend is not needed

PIN DESCRIPTIONS

- Pin 1, 2 Detector Filters, Rout = 4 3k, recommend $0.0033\mu\text{F}$ to Vcc to filter
- Pin 3 IF Signal Input
- Level Detector filter pin, Rout = 8.2k, $10\mu F$ to ground sets the AGC time constant. High impedance output, needs buffer Pin 4
- Error Amp compensation to stabilize the Var Gain feedback loop Pin 5
- Vcc 6-12Vdc, suitable for low Vbatt automotive operation, but must be protected from "high line" condition
- Left and Right Outputs, NPN emitter followers Forced Monaural, MOS or TTL controllable Pin 7, 8
- Pin 9
- Lock detector filter, Rout = 27k, recommend $2.2\mu F$ to ground. AGC'd Q output, NPN emitter follower with 400Ω from emitter to Pin 11 Pin 10 Pin 11
- Co-channel Input, 1.5k series in and 56k feedback Pin 12
- Pilot Filter Input to op amp, see Figure 8
- Pin 14
- Pilot Decode Input (op amp output) emitter follower, Rout = 100Ω Stereo Lamp, open-collector of an NPN common emitter stage, can sink 50mA, Vsat = 0.3V at 5 0mA
- Ground
- Oscillator input, Rin = 10k, do not do connect to Pin 18 or ground Pin 17
- Oscillator feedback, NPN emitter, Rout = 100Ω Pin 18
- Phase Detector Output, current source to filter Pin 19
- Detector Filter, Rout = 4.3k, recommend 0.0033μ F to Vcc to filter Pin 20 450kHz

Fig. 5 - CERAMIC VCO

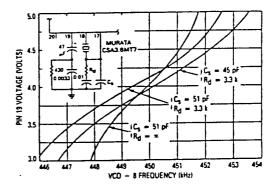


Fig. 6 - L-C VCO

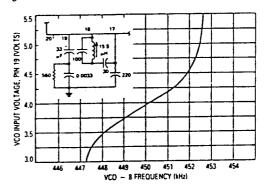


Fig. 7 - CRYSTAL VCO

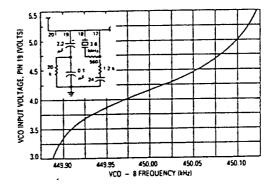
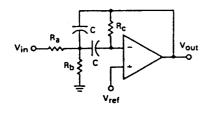


Fig. 8 - ACTIVE BAND-PASS FILTER



$$R_{C} = \frac{Q}{\pi f_{O} C}$$

$$R_{B} = \frac{R_{C}}{2 A_{O}}$$

$$R_{D} = \frac{R_{B} R_{C}}{4 Q^{2} R_{B} - R_{C}}$$

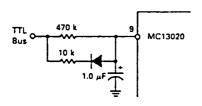
where, in this application f_0 = center frequency = 25Hz A_0 = gain at $f_0 \leqslant 35$ $Q \leqslant 10$

Choose values for F_O, A_O, Q, and convenient C, solve for resistors

| C±5% | Ra ± 5% | Rb±1% | Rc ± 1% |
|---------------------|---------|-------|---------|
| 0.47µF | 3.9k | 910 | 220k |
| 0.33 ₄ F | 6.8k | 1.3k | 330k |

Note: Capacitor C should be a good grade, low ESR.

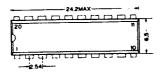
Fig. 9 – FORCED MONAURAL OPTIONAL DELAY CIRCUIT



LA1135 051-0634-00 AM Tuner

The part of electric specification is different between 051-0634-00 and 051-0634-01 (Output level for signal meter output)

Outward Form



Performance

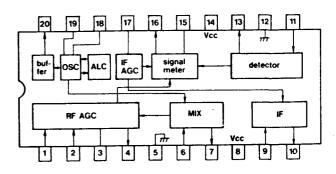
OMIX
OSC (with ALC)
OF amplification
Obtection
OAGC (Normal)

o RF wide bandwidth AGC o Stop signal for auto search (Signal meter output) o LO OSC buffer Output

Maximum Ratings

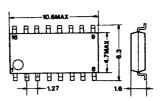
| Item | Symbol | Condition | Rating | Unit |
|-------------------|----------------|--------------|--------|------|
| Supply voltage | Vcc max | Pin No 8, 14 | 16 | V |
| Output voltage | V _o | Pin No 7, 10 | 24 | ٧ |
| Input voltage | V, | Pin No 6 | 56 | V |
| Power dissipation | Vd max | Ta≨50°C | 730 | m۷ |

Block Diagram



■TD62305F 051-0829-04 Darlington Transistor Array

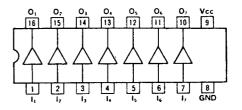
Outward Form



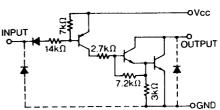
Absolute Maximum Ratings

| Item | Symbol | Rating | Unit | |
|------------------------|--------|--------|------|--|
| Power voltage | Vcc | 7.0 | | |
| C-E Sustaining voltage | V | 35 | V | |
| Output current | LOUT | 350 | mA | |
| Input voltage | VIN | 7.0 | V | |
| Input current | lin | - 10 | mA | |
| GND terminal current | IGND | 2.3 | A | |
| Power dissipation | PD | 0.625 | w | |

Block Diagram

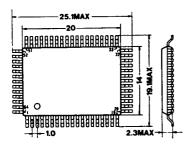


Circuit Diagram



■μPD1714G-635-12 051-0876-10 Micro Computer

I. Outward Form



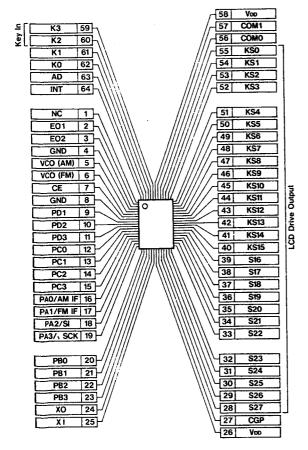
II. Outline

This IC, which can receive FM and MW is a complete 1-chip controller incorporating a prescaler, PLL frequency synthesizer and LCD driver.

- (1) Prescaler incorporate.
- (2) PLL frequency synthesizer incorporated.(3) 3 bands with FM1/FM2/MW.
- (4) UP/DOWN channel selectable by AUTO/MANUAL.
 (5) Preset and memory available for FM1/FM2/MW.

III. Receive Bands

| | | Receive Frequency | Channel Space | Comparative Frequency | Intermediate Frequency |
|-----------------|---------------|----------------------|------------------|--------------------------|---------------------------|
| | MW | 530~1,620kHz | 10kHz | 10kHz | 450kHz |
| U.S.A | FM | 87.9~107.9MHz | 200kHz | 25kHz | 10.7MHz |
| | MW | 531 ~ 1,602kHz | 9kHz | 9kHz | 450kHz |
| Australia FM | 87.9~107.9MHz | 100kHz | 25kHz | 10.7MHz | |
| | MW | 522~1,629kHz | 9kHz | 9kHz | 450kHz |
| Japan | FM | 76.0~90.0MHz | 100kHz | 25kHz | -10.7MHz |



Pin 26 and 58 is Internally connected.

Terminal Description

| V . Tern | ninal Desc | riptio | n |
|----------|-----------------|--------|---|
| Pin No. | Symbol | 1/0 | Function |
| 1 | NC | - | Not in use. |
| 2 3 | EO 1 EO 2 | 0 | PLL error output terminals. When devided VCO output is higher than a reference frequency, "H" is output from these terminals, and when it is lower, "L" is output. When they coincide with each other, floating occurs. Use either EO1 or EO2 because same wave form is output from them. |
| 4 8 | GND | - | Ground. |
| 5 | VCO (AM) | - | Inputs VCO output of 0.6 to 15MHz (0.3 Vp-p MIN.). |
| 6 | VCO (FM) | 1 | Inputs VCO output of 15 to 150MHz (0.5 Vp-p MIN.). |
| 7 | CE | ı | Select signal input terminal of a device. Set to "H" when you make the device function normally, and set to "L" when you do not use it. |
| 9 | DOLBY M4 | 0 | Tape mode Dolby control output. Active="High" Radio mode M4 channel indicator control output. Active="High" |
| 10 | M2 | 0 | M2 channel indicator control output. Active="High" |
| 11 | APC M3 | 0 | Tape mode APC control output. Active="High" Radio mode M3 channel indicator control output. Active="High" |
| 12 | T/R | ı | Cassette pack-in detect input terminal. Pulls up through a transistor switch. Judges "L" as cassette pack-in. |
| 13 | RST | - | Becomes RESET at "H". |
| 14 | ST | - | ST station detect input terminal. Pulls up by being connected to the ST IND terminal. Judges "L" as the ST station. Displays by LCD only when executing in the ST ON mode. |
| 15 | SD | ı | With input of high level to this terminal, it is judged that the broadcasting station could receiver. |
| 16 | CD. IN | 1 | The control input terminal from external devices. At High input, it operates normally and at Low input, the radio and the tape functions are stopped. This disables the Keys and the output signals related to radio or tape. High is output to R/T port only. |
| 17 | М1 | 0 | M1 indicator output. Active="High" |
| 18 | T/R OUT | 0 | The output will be reversed at cassette pack in/out At TAPE or if High is input to CD IN port, High will be output. It will be switched after 50m Sec of MUTE ON. This output is maintained at CE OFF. |
| 19 | F/R | 1 | Tape run direction detect input terminal. Valid when the pin 12(T/R) is "L". "L" in the FOW mode, and "H" in the REV mode. |
| 20 | MUTE | 0 | Output terminal to eliminate a shock noise when the PLL unit is unlocked. Active "L". |
| 21 | LOUD | 0 | LOUDNESS ON/OFF selector output terminal. "H" in the LOUDNESS ON mode, and "L" in the LOUDNESS OFF mode. Corresponding to the LOUDNESS ON/OFF key, LOUDNESS is turned off("L") when V_{DD} is turned on. (See Momentary Sw. No. $(?)$ |
| 22 | DNR M6 | 0 | Tape mode DNR control output. Active="High". Radio mode M6 indicator output. |
| 24 25 | XO X I | 1 | This is a connection terminal for a crystal oscillator. Connect a 4.5MHz crystal to it. Adjust the oscillation frequency while observing the XO terminal. |
| 26 58 | V _{DD} | - | This is the power supply terminal of the device When the device operates, a voltage of $5V\pm10\%$ will be supplied. |
| 28 | DX/LO | 0 | Auto DX/LOCAL terminal in auto tuning such as SEEK, AUTO STORE, and so on. Valid in all bands of FM, and MW. "H" in the LOCAL mode, and "L" in the DX (normal reception) mode. |
| | | | |

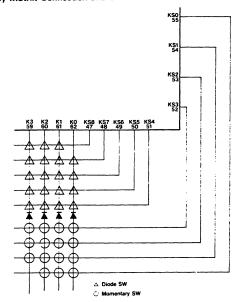
| Pin No | Symbol | 1/0 | | | Fu | nction | | | | |
|----------|---------------|-----|---|--|---|---------------|-------------|-----|--|--|
| 29 | AM BW | 0 | The | AM Band width control output The output will be reversed each time a key is pressed at AM with active High | | | | | | |
| 30 | BAND | 0 | of FM | Control output terminal for switching power supply of FM/MW FM time High level MW Low level | | | | | | |
| 31 | NR M5 | 0 | The noise reduction control output terminal At the tape mode that depends on the initial setting A and B and the output is made in combination with the certain (9) and the DNR terminal (22) (1) A=0 B=1 or A=1 B=0 Only the DNR terminal have the output with active High while the 0 and the NR terminals are always kept at Low level | | | | | | | |
| | | | | DNR ON NR ON | | | | | | |
| | | | | DNR | 1 | 0 | | - 1 | | |
| | | | NR 0 1 | | | | | | | |
| | | | (111) | A=B=0 | | | | | | |
| | | | | | ON | NR ON | DNR ON | | | |
| | | | | | 1 | 0 | 0 | | | |
| | | | | NR | 0 | 1 | 0 | | | |
| | | | | DNR | 0 | 0 | 1 | | | |
| | | | on t | e radio | h 0 : Low mode when al is active V15 | | | | | |
| 32 55 | S23 S0 | 0 | | | ich outputs y matrix sigr | | gnal to the | LCD | | |
| 56 57 | COMO COM1 | o | Com | mon sigi | nal output te | rminal to the | e LCD panel | | | |
| 59 62 | К3 , КО | ı | Key | matrix si | gnal input te | rminal (See | Key Matrix | | | |
| 64 | INT | ı | Not i | n use | | | | | | |
| | | | | | | | | | | |

1 Key Matrix Connection Table

| | K3 (59) | K2 (60) | K1 (61) | KO (62) |
|----------|----------|----------|-----------|---------|
| KSO (55) | | М3 | M2 | M1 |
| KS1 (54) | LOUD | M6 | M5 | M4 |
| KS2 (53) | M DWN | T M/M UP | DWN | UP |
| KS3 (52) | AS | PS | BAND | AM BW |
| KS5 (50) | T MODE 1 | T MODE 2 | | |
| KS7 (48) | A | В | FMST/AMST | |
| KS8 (47) | AREA O | AREA 1 | | PS IND |



2 Key Matrix Connection and Switch Form



3 Diode SW

The initial setting diode matrix will be read when the power is applied at the beginning $(V_{p_0}: Low \rightarrow High)$ and when the CE terminal changes from the low the high level. In the Table below 0 means the diode switch is OFF (Open) and 1 does the diode switch is ON (Short)

| Symbol | Function | | | | | |
|------------------|---|----------|--|--|------------|---|
| AREA O AREA 1 | Use this switch when setting the destination | | | | | |
| AREA I | | AREA O | AREA 1 | Area | | |
| | | 0 | 0 | USA | | |
| | | 0 | 1 | Japan | | |
| | | 1 | 0 | Australia | | |
| FMST/AMST | This switch is to select whether the ST display is effective only at FM or at FM+AM 0: Effective at FM+AM 1: Effective at FM only | | | | | |
| T MODE | Select scan m | ode | | | | |
| | T MODE 1 | T MODE 2 | KEY | Fun | ction | |
| | 0 | 0 | M DOWN | Manual dov | 'n | |
| | | | T M/M UP DÓWN | T M Seek down or manual d | scan down | |
| | | | UP . | Seek UP Manual UP | Scan UP or | |
| | 0 | 1 | M DOWN T M /M UP DWN UP | Manual dow Manual up Seek down Seek up | vn | |
| | 1 | 0 | M DOWN T M /M UP DWN UP | Manual down Manual up Scan down Scan up | vn | |
| | 1 | 1 | M DOWN T M /M UP DWN UP UP | Manual dow T M Seek down down Seek UP or | or manual | * |

4 Momentary SW

| NO | SW name | Function |
|----|----------------------|--|
| 1 | M UP M DWN | Channel UP/DOWN key Every time this key is pressed a frequency is increased (M UP) or decreased (M DOWN) by 1 step If this key is kept pressed for 0.5 second or more fast forwarding will be performed at the following intervals until the key is released FM mode: About 20mS MW mode: About 70mS If the M UP key is pressed at an upper limit frequency the frequency will jump to a lower limit one and if the M DOWN key is pressed at the lower limit frequency the frequency will jump to the upper limit one |
| 2 | M1~M6 | Preset memory write/call key FM1 FM2 and MW can be independently memorized for one key There are 18 stations in total: 6 channels for FM1 6 for FM2 6 and MW Valid only in the RADIO mode (1) When calling For example if the M1 key is pressed and it is released within 2 seconds with the FM band selected a frequency memorized there will be called upon its release When the key is pressed during auto tuning the frequency is called upon pressing because a write action is disabled (2) When writind For example if the M3 key is kept pressed for 2 seconds or more with the MW band selected a frequency being displayed will be written to M3 The SEEK mode and TAPE mode disable a write action |
| 3 | SEEK UP SEEK DOWN | If SEEK UP/DOWN KEY is pressed, auto tuning is performe by increasing or decreasing one channel When SD signal High is input during auto tuning the frequency at that time will be maintained SD signal is tested after setting the waiting time to approx 20mS for FM and approx 40mS for AM preceded by PLL lock If High is input at this time auto tuning will be released At the band edge just as the manual tuning it becomes upper limit → lower limit and SD is detected after waiting the frequency changed for 250mS In auto tuning searching is performed by a DX mode If the same key is pressed again searching stops at the present frequency More over if the key for the opposite direction is pressed the direction will be changed while searching is continued If the power is turned off and the function becomes a tape mode during auto tuning the rewriting of the last channel will not be performed and the frequency with which the auto tuning is started is held in the last channel memory Therefore when the power is turned on or it becomes a radio mode next time the frequency with which the previous auto tuning is started will be reqained |

-9-PU-9206A

| NO | SW name | Function |
|----|----------------------|--|
| 4 | SCAN UP SCAN DOWN | If SCAN UP/DOWN KEY is pressed auto tuning will be started and if High is input to the SD Signal input during auto tuning the present station is held at the frequency for five seconds and the unit becomes the receiving state Then after five seconds auto tuning will be resumed There after SCAN operation is repeated SCAN operation will be released if either UP or Down key (A Key presently in effect) is pressed during auto tuning or during half for five seconds Then the unit becomes the receiving state at the frequency |
| 5 | AS | AUTO STORE Key If pressed for 2 seconds or more it starts seeking in the UP direction from the frequency currently received and sequentially stores channels (from CH1 to CH6) where SD exists and an IF frequency matches Storing the channels in the LOCAL mode for the 1st time and in the DX mode for the 2nd time CH1 is called after having stored up to CH6 or having made two rounds of them |
| 6 | BAND | Use this switch when switching the band Each time the key is pushed switching will be make as FM MW and so on and will receive the last channel memory of a newly switched band Also Low at time of AM or High at time of FM will be output from the controlled signal output terminal for switching FM and MW FM1 → FM2 → MW (U S A Type) FM → MW (Japan Australia Type) |
| 7 | PS | PRESET SCAN Key Starting at the channel next to the one currently receiving a frequency if the channel has SD and the IF frequency matches it receives for 5 seconds and proceeds to the next channel During P/S operation if the CH Key is pressed or the P/S Key is pressed again P/S operation is terminated |
| 8 | CD IN | When High is input to CD IN terminal the mute signal will be output as follows (CD IN) (MUTE) (Transferring process to CD MODE) |
| | | Td : First out mute Approx 50mS Tm : Last out mute Approx 50mS |
| 9 | LOUD | This key is a switch which controls the loudness function Each time this key is pressed ON and OFF alternate When the key is ON, High is output from the output port at the same time as display This key is acceptable in both the radio and tape (CD) mode |
| 10 | DNR | This key is a switch which controls the DNR function Each time this key is pressed ON and OFF alternate When the key is ON High is output from the output port at the same time as display This key is acceptable in both the radio and tape mode |
| 11 | APC | Each time this key is pressed ON and OFF alternate When the key is ON High is output from the output port at the same time as display |
| 12 | DNR DNR NR | This Key is valid in the tape mode Each time this Key is pressed ON and OFF alternate When the Key is ON the output is made is combination with the \(\sum_{\text{\tilit{\texi{\text{\texitex{\text{\text{\text{\text{\text{\text{\texi\tert{\text{\texit{\ |

PU-920 6A **-10-**

■PARTS LIST:

©Electrical section ©MAIN P W B

NOTE : OM (Oxidized Metal)
S (Small)
HD (Higher Dielectric)
SC (Semi Conductor)
SS (Super Small)
TC (Temperature Compensating)
LL (Low Leak)
USS (Ultra Super Small)

| REF NO | PART NO | DESCRIPTION | Q TY | REF NO | PART NO | DESCRIPTION | Q TY |
|---|---------------|--------------------------|--|--|-------------|--|------|
| D202 | 001 0195 00 | Diode AW01 | 1 | Q601 617 | 100 1048 00 | Transistor 2SA10480YGR | 2 |
| 2~4 101~103 | | | | Ω500 620 | 100 1315 00 | Transistor 2SA13150Y | 2 |
| 203~210 212 213,502 | | | | Q504~507 | 100 1346 00 | Transistor 2SA1346AC | 4 |
| 504~506 510~512 D515~523 537~539 600 603~608 611 612 615 618 621 626 | 001 0330 00 | Diode 1SS119 | 51 | 1,2,101 102 205 0510~513 0515 602 604 608 609 616 618 619 621 | 102 2458 00 | Transistor 2SC2458 | 18 |
| 627,630,631 D1 | 001 0366 90 | Diode LTZ MR15T | $\left \frac{1}{1} \right $ | 202~204 503 508,509 | 102 2400 00 | - | |
| | 001 0377 14 | Diode MA4033M | | Q516~518 603 605 622 623 | 102 3400 00 | Transistor 2SC3400AC | 13 |
| D620 | | Diode MA4056M | 1 | | 100.0047.00 | | |
| D619 | 001 0377 32 | | | Q610 | 103 0947 00 | Transistor 2SD947 | 1 |
| D624 | 001 0377 35 ; | Diode MA4062M | 1 | 201 501 600 Q606 607 612 | 103 1225 00 | Transistor 2SD1225MPQR | 7 |
| D628 | 001 0377 41 | Diode MA4075M | 1 | 615 | | | |
| 507~509 D524~528 | 001 0391 00 | Diode DCE015 AC | 10 | Q613 614 | 103 1504 00 | Transistor 2SD1504 | 2 |
| 601 629 | 004.0400.44 | Diada MA 4000 | | Q514 | 108 0369 00 | FET 2SK369 | 1 |
| D614 | 001 0423 14 | Diode MA4036 | 1 | R202 | 114 1011 11 | Film resistor 1Ws100Ω OM | 1 |
| D503 | 001 0423 15 | Diode MA4039 | 1 | R614 | 114 3391 21 | Film resistor 2Ws3 3Ω OM Electrolytic capacitor | 1 |
| D536 633 | 001 0423 18 | Diode MA4051 | 2 | C509 | 042 0348 00 | 16V22OO _µ F Ceramic capacitor | 1 |
| D501 623 | 001 0423 19 | Diode MA4056 | 2 | C6 | 043 0039 92 | 16V0.1 µF | 1 |
| D613 | 001 0423 21 | Diode MA4068 | 1 | C15 | 160 1822 05 | 1800pF B HD Ceramic capacitor | 1 |
| D609 622 | 001 0423 23 | Diode MA4082 | 2 | C14 | 160 3912 05 | 390pF B HD | 1 |
| D201 616 617 | 001 0423 24 | Diode MA4091 | 3 | C3~5 8 13 | 171 1033 06 | Ceramic capacitor 0.01 µF SR SC | 5 |
| D538 634 | 001 0454 00 | Diode MA700 | 2 | C16 17 | 171 1533 06 | Ceramic capacitor 0.015 _µ F SR SC | 2 |
| D514 535 | 001 0464 00 | Diode 1GWJ42 | 2 | C103 | 171 2233 06 | Ceramic capacitor 0.022 µF SR SC | 1 |
| IFT1 | 005 0836 00 | IF transformer | 1 | C18 19 | 171 3323 06 | Ceramic capacitor 0.0033µF SR SC | 2 |
| IFT2 | 005 0976 00 | IF transformer | 1 | C520 | 171 3333 06 | Ceramic capacitor 0.033 _µ F SR SC | 1 |
| L 101 | 010 2003 03 | Coil | 1 | C108 109 611 | 171 3932 06 | Ceramic capacitor 0.0039 µF SR SC | 3 |
| L 102 | 010 2046 32 | Coil | 1 | C 102 104 110 | 171 4733 06 | Ceramic capacitor 0.047 _µ F SR SC | 4 |
| VR1 2 | 012 3808 06 | Variable resistor 10kΩ | 2 | C12 | 174 1000 13 | Ceramic capacitor 10pF CH TC | 1 |
| VR3 | 012 4318 06 | Variable resistor 10kΩ | 1 | C504 505 | 174 1010 13 | Ceramic capacitor 100pF CH TC | 2 |
| CCT501 | 050 0077 02 | Component circuit 10kΩx4 | 1 | C101 507 508 | 174 2200 13 | Ceramic capacitor 22pF CH TC | 3 |
| CCT502 | 050 0086 00 | Component circuit 10kΩx8 | 1 | C106 | 179 2273 23 | Electrolytic capacitor 10V220 _µ F S | 1 |
| IC501 504 | 051 0390 05 | IC TD62104F | 2 | C604 607 | 179 3373 33 | Electrolytic capacitor 16V330 _µ F S | 2 |
| IC502 | 051 0740 01 | IC TMP42C70N | 1 | C7 9 105 | 183 1053 62 | Electrolytic capacitor 50V1 _µ F USS | 3 |
| IC1 | 051 0798 20 | IC TA7411AP | 1 | C 10,201 502 603 | 183 1063 32 | Electrolytic capacitor 16V10µF USS | 4 |
| IC503 | 051 0829 04 | IC TD62305F | 1 | C11 506 | 183 2253 62 | Electrolytic capacitor 50V2.2μF USS | 2 |
| IC504 | 051 0876 10 | IC μPD1714G635 12 | 1 | C503 | 183 2263 32 | Electrolytic capacitor 16V22 _µ F USS | 1 |
| X101 | 060 0067 52 | Ceramic resonator | 1 | C1 2 | 183 3343 62 | Electrolytic capacitor 50V0.33 _# F USS | 2 |
| SUP1 | 060 0122 00 | Surge protector | 1 | C609 | 183 3353 62 | Electrolytic capacitor 50V3.3 µF USS | 1 |
| X201 | 060 0129 00 | Buzzer | 1 | C205 | 183 4743 62 | Electrolytic capacitor 50V0.47 µF USS | 1 |
| X301 | 061 1053 00 | Crystal | 1 | C ₆₁₀ 602 608 | 183 4763 32 | Electrolytic capacitor | 4 |
| 0502 | 100 1015 00 | Transistor 2SA10150YGR | 1 | C202~204 501,605,606 | 183 6863 22 | Electrolytic capacitor 10V68μF USS | 6 |

⊚VOLUME P W B

| REF NO | PART NO | DESCRIPTION | QTY |
|-----------|-------------|-------------------|-----|
| D211 400 | 001 0330 00 | Diode 1SS119 | 2 |
| D401 402 | 001 0423 19 | Diode MA4056 | 2 |
| D403 | 001 0423 23 | Diode MA4082 | 1 |
| VR401 402 | 012 4447 00 | Variable resistor | 2 |
| VR408 | 012 4663-00 | Variable resistor | 1 |

| REF NO | PART NO | DESCRIPTION | Q TY |
|-----------|-------------|------------------------|------|
| CCT401 | 050 0104 00 | Component circuit | 1 |
| IC403 | 051 0350 55 | IC NJM4558M | 1 |
| IC402 | 051 0485 00 | IC LM1894N | 1 |
| IC404 405 | 051 0556 01 | IC NJM2058M | 2 |
| Q403 | 103 1225 00 | Transistor 2SD1225MPQR | 1 |

| REF NO | PART NO | DESCRIPTION | Q TY |
|----------|-------------|---|------|
| Q401 402 | 103 1504 00 | Transistor 2SD1504 D E | 2 |
| C435 436 | 043 0208 00 | Ceramic capacitor 16V0.15μF | 2 |
| C430 | 160 1022 05 | Ceramic capacitor 1000pF B HD | 1 |
| C425 | 171 3333 06 | Ceramic capacitor 0.033 _µ F SR SC | 1 |
| C431 432 | 171 4723 06 | Ceramic capacitor 0.0047 µF SR SC | 2 |
| C426 | 171 4733 06 | Ceramic capacitor 0.047 _µ F SR SC | 1 |
| C447 | 182 1073 12 | Electrolytic capacitor 6.3V100μF SS | 1 |

| REF NO | PART NO | DESCRIPTION | Q TY |
|--------------------------------|-------------|---|------|
| C429 | 183 1053 62 | Electrolytic capacitor 50V1 µF USS | 1 |
| C439 440 452 454 | 183 1063 32 | Electrolytic capacitor 16V10 _µ F USS | 4 |
| C433 434 442 453,456 | 183 2253 62 | Electrolytic capacitor 50V2.2 µF USS | 5 |
| 437 438 443 C444 448~451 | 183 4753 52 | Electrolytic capacitor 35V4 7 _μ F USS | 8 |
| C428 | 183 4763 32 | Electrolytic capacitor 16V47µF USS | 1 |
| C427 441 445 446 | 183 6863 22 | Electrolytic capacitor 10V68 _µ F USS | 4 |

⊚DOLBY P W B

| REF NO | PART NO | DESCRIPTION | QTY | REF NO | PART NO | DESCRIPTION | α. |
|--------------|-------------|--|-----|----------|-------------|--|----|
| D301 302 | 001 0330 00 | Diode 1SS119 | 2 | C411 422 | 173 1032 10 | Polyester capacitor 0.01 µF S | 2 |
| VR301 302 | 012 3939 05 | Variable resistor 10kΩ | 2 | C406 417 | 173 1531 10 | Polyester capacitor 0.015 µF S | 2 |
| IC302 | 051 0561 01 | IC AN6263N | 1 | C403 414 | 173 4721 10 | Polyester capacitor 4700pF S | 2 |
| IC301 | 051 0714 00 | IC TA7705P | 1 | C410 421 | 173 6821 10 | Polyester capacitor 6800pF S | 2 |
| IC401 | 051 0830 00 | IC CXA1097Q | 1 | C310 | 177 2232 05 | Ceramic chip capacitor 0.022μF HD | 1 |
| L 401 402 | 060 0124 00 | Low Pass Filter | 2 | C301~304 | 177 6812 05 | Ceramic chip capacitor 680pF HD | 4 |
| Q301 302 | 102 2458 00 | Transistor 2SC2458 | 2 | C402 413 | 179 2273 23 | Electrolytic capacitor 10V220 _µ F S | 2 |
| R307 313 | 116 1231 10 | Chip resistor 1/8Ws12kΩ | 2 | C309 | 182 1063 32 | Electrolytic capacitor 16V10µF SS | 1 |
| R310 315 | 116 1531 10 | Chip resistor 1/8Ws15kΩ | 2 | C307 | 182 3363 03 | Electrolytic capacitor 4V33 _µ F SS | 1 |
| R305 311 | 116 1811 10 | Chip resistor 1/8Ws180Ω | 2 | C305 | 182 3363 12 | Electrolytic capacitor 6.3V33 _µ F SS | 1 |
| R308 312 | 116 1831 10 | Chip resistor 1/8Ws18kΩ | 2 | C423 424 | 183 1063 32 | Electrolytic capacitor 16V10µF USS | 2 |
| R309 316 | 116 2221 10 | Chip resistor 1/8Ws2 2kΩ | 2 | C405 416 | 183 1543 62 | Electrolytic capacitor 50V0.15 µF USS | 2 |
| R301~304 | 116 2231 10 | Chip resistor 1/8Ws22kΩ | 4 | C4Q7 418 | 183 2243 62 | Electrolytic capacitor 50V0.22 µF USS | 2 |
| R306 314 | 116 3341 10 | Chip resistor 1/8Ws330kΩ | 2 | C401 412 | 183 2253 62 | Electrolytic capacitor 50V2.2 µF USS | 2 |
| C409 420 | 172 4732 20 | Polyester capacitor 0.047 µF SS | 2 | C404 415 | 183 4743 62 | Electrolytic capacitor 50V0.47μF USS | 2 |
| C311 408 419 | 172 6831 20 | Polyester capacitor 0.068 _µ F SS | 3 | | | | |

©AM-ST TUNER 880-1507B

| REF NO | PART NO (ORDER NO) | DESCRIPTION | Q TY | REF NO | P |
|--------------------------|---------------------|----------------------------------|------|--------------------|-----|
| D _{1~3} | 001 0402 00 | Diode (1SV149AB) | 3 | R ₃₆ | 11 |
| D ₄ | 001 0453 00 | Diode (1SS237) | 1 | R ₁₁ | 11 |
| TH ₁ | 002 0204 00 | Thermistor (350Ω TD) | 1 | R _{29 31} | 11 |
| TC ₁₂₃ | 004 1567 00 | Trimmer (20pF) | 3 | R ₁₃ | 11 |
| IFT ₁ | 005 0951 01 | IF transformer (IFT 1) | 1 | R ₂₂ | 11 |
| IFT ₂ | 005 0961 01 | IF transformer (IFT 2) | 1 | R ₃₉ | 11 |
| IFT₄ | 005 0962 00 | IF transformer (10A) | 1 | R ₃₄ | 11 |
| IFT ₃ | 005 0963 01 | IF transformer (BFU 450) | 1 | R ₆ | 11 |
| T ₂ | 005 0973 00 | IF transformer (T 2 2ND) | 1 | R ₁₂ | 11 |
| T ₁ | 010 2112 00 | Coil (T 1 1ST) | 1 | R _{16 37} | 11 |
| Lı | 010 2113 00 | Coil (L 1 5 _µ H) | 1 | R ₃₂ | 11 |
| T ₃ | 010 2114 00 | Coil (T 3 OSC) | 1 | R ₃₀ | 11 |
| VR ₁ | 012 3808 07 | Variable resistor (22kΩ) | 1 | R ₃ | 11 |
| IC ₂ | 051 0630 01 | IC (MC13020P) | 1 | R _{27 38} | 11 |
| IC ₁ | 051 0634-01 | IC (LA1135) | 1 | R ₁₇ | 11 |
| CF ₁ | 060 0112 00 | Ceramic resonator (CSA3 6M17) | 1 | R ₃₅ | 11 |
| Q ₁₃₄ | 102 2458 25 | Transistor (2SC2458Y) | 3 | R ₂₅ | 11 |
| Q ₅ 9 | 102 2670 15 | Transistor (2SC26700) | 2 | R, | 11 |
| Q _{6 7} | 102 2715 15 | Transistor (2SC2715 O) | 2 | R ₂₁ | 11 |
| Q ₂ | 108 0435 51 | FET (2SK435 CD) | 1 | R ₃₃ | 11 |
| Q ₈ | 108 0494 50 | FET (2SK494B) | 1 | C ₃₇ | 04 |
| R ₂₈ | 117 1021 10 | Chip resistor (½W1kΩ) S | 1 | C ₂ | 17 |
| R _{14 15 18 20} | 117 1031 10 | Chip resistor (1/26W10kΩ) S | 4 | C ₄₃ | 17: |

| REF NO | PART NO (ORDER NO) | DESCRIPTION | Q TY |
|--------------------|---------------------|-----------------------------------|------|
| R ₃₆ | 117 1041 10 | Chip resistor (½W100kΩ) S | 1 |
| R ₁₁ | 117 1211 10 | Chip resistor (⅓6W12OΩ) S | 1 |
| R _{29 31} | 117 1521 10 | Chip resistor (1/16W1 5kΩ) S | 2 |
| R ₁₃ | 117 2201 10 | Chip resistor (1/16W22Ω) S | 1 |
| R ₂₂ | 117 2211 10 | Chip resistor (1/16W220Ω) S | 1 |
| R ₃₉ | 117 2221 10 | Chip resistor (1/6W2.2kΩ) S | 1 |
| R ₃₄ | 117 2741 10 | Chip resistor (½6W270kΩ) S | 1 |
| R ₆ | 117 2711 10 | Chip resistor (½6W270Ω) S | 1 |
| R ₁₂ | 117 3311 10 | Chip resistor (½«W330Ω) S | 1 |
| R _{16 37} | 117 3321 10 | Chip resistor (1/16W3 3kΩ) S | 2 |
| R ₃₂ | 117 3921 10 | Chip resistor (½6W3 9kΩ) S | 1 |
| R ₃₀ | 117 4311 10 | Chip resistor (½6W430Ω) S | 1 |
| R ₃ | 117 4701 10 | Chip resistor | 1 |
| R _{27 38} | 117 4711 10 | Chip resistor (½«W470Ω) S | 2 |
| R ₁₇ | 117 4721 10 | Chip resistor (½W4 7kΩ) S | 1 |
| R ₃₅ | 117 5631 10 | Chip resistor (½W56kΩ) S | 1 |
| R ₂₅ | 117 6821 10 | Chip resistor (1/6W6 8kΩ) S | 1 |
| R, | 117 7501 10 | Chip resistor (½W75Ω) S | 1 |
| R ₂₁ | 117 8201 10 | Chip resistor | 1 |
| R ₃₃ | 117 8211 10 | Chip resistor (½6W820Ω) S | 1 |
| C ₃₇ | 043 0204 00 | Ceramic capacitor (50p) | 1 |
| C ₂ | 171 1533 06 | Ceramic capacitor (0.015µF) SC | 1 |
| C ₄₃ | 173 3322 10 | Ceramic capacitor (0 0033µF) S | 1 |

CLAR-00468 / Druck 2

| REF NO | PART NO (ORDER NO) | DESCRIPTION | Q TY |
|-----------------------|---------------------|--|------|
| C ₁₂ | 174 1000 13 | Ceramic capacitor (10pF CH) TC | 1 |
| C ₁₃ | 176 4311 00 | Ceramic chip capacitor (430pF CH) TC,S | 1 |
| C ₁₁ | 177 4732 05 | Ceramic chip capacitor (O O47 µF) HD | 1 |
| C _{5 30} | 178 1022 05 | Ceramic chip capacitor (1000pF) HD,S | 2 |
| C 17 22 26 38 | 178 1032 05 | Ceramic chip capacitor (O O1 µF) HD,S | 4 |
| C ₃ | 178 1045 06 | Ceramic chip capacitor (O 1 µF) HD,S | 1 |
| C 1.8.9.10.14 21 | 178 2232 05 | Ceramic chip capacitor (0.022µF) HD,S | 9 |
| C _{40 41 42} | 178 3322 05 | Ceramic chip capacitor (0 0033 _µ F) HD,S | 3 |
| C ₆ | 178 4735 06 | Ceramic chip capacitor (O O47µF) HD,S | 1 |
| C ₂₅ | 042 0199 00 | Electrolytic capacitor (10V22µF TAN) | 1 |

| Q TY |
|------|
| 2 |
| 2 |
| 1 |
| 1 |
| 3 |
| 1 |
| 2 |
| 1 |
| 1 |
| 1 |
| |

©FM TUNER 880-1407A

| Ref No | Part No (Order No) | Description | Q ty | Ref No | Part No (Order No.) | Description | Q ty |
|----------|---------------------|----------------------------|------|--------------|---------------------|----------------------------------|------|
| D1 | 001 0368 00 | Diode (1SV121) | 1 | R2 9 10 | 117 3331 10 | Chip resistor (33kΩ) | 3 |
| D3 | 001 0423 13 | Diode (MA4033) | i | R8 | 117 4701 10 | Chip resistor (47Ω) | 1 |
| D2 4 5 | 001 0442 00 | Diode (1SV147) | 3 | R4 | 117 6831 10 | Chip resistor (68Ω) | 1 |
| C1 | 004-1567 00 | Trimer (20P) | 1 | O3 | 124 0114 15 | Transistor (3SK114) | 1 |
| IFT1 | 005 0966 00 | IF Transfomer | 1 | Q1 | 125 0001 01 | Transistor (UN2111) | 1 |
| IFT2 3 | 005 0967 00 | IF Transfomer (MS3LK) | 2 | Q2 | 125 0006 00 | Transistor (UN2110) | 1 |
| L4 | 010 1570 01 | Coil (RF) | 1 | C11 | 176 1007 00 | Ceramic chip capacitor (10pF) | 1 |
| L1 | 010 2046 03 | Coil (0 039µH) | 1 | C3 6 18 | 176 1501 00 | Ceramic chip capacitor (15pF) | 3 |
| L2 | 010 2046 14 | Coil (3 3µH) | 1 | C14 15 16 | 176 2201 00 | Ceramic chip capacitor (22pF) | 3 |
| L6 | 010 2104 00 | Coil (OSC) | 1 | C4 | 176 5601 00 | Ceramic chip capacitor (56pF) | 1 |
| L3 5 | 010 2105 00 | Coil (L4 5T) | 2 | C5 9 13 | 176 6097 00 | Ceramic chip capacitor (6pF) | 3 |
| IC1 | 051 0730 00 | IC (HA12438FP) | 1 | C2 | 176 8097 00 | Ceramic chip capacitor (8pF) | 1 |
| R14 | 117 1011 10 | Chip resistor (1/16W 100Ω) | 1 | C21 | 178 1022 05 | eramic chip capacitor (0 001 µF) | 1 |
| R6 11 13 | 117 1021 10 | Chip resistor (1kΩ) | 3 | C1 7 8 10 17 | 178 1032 05 | Ceramic chip capacitor (0 01 µF) | 5 |
| R12 | 117 1031 10 | Chip resistor (10kΩ) | 1 | C12 19 | 178 2232 05 | Ceramic chip capacitor (0.022µF) | 2 |
| R3 7 | 117 1041-10 | Chip resistor (100kΩ) | 2 | C20 | 183 1053 62 | Electrolytic capacitor (50V 1µF) | 1 |
| R5 | 117-2211 10 | Chip resistor (2200) | 1 | | | | |

⊚MECHANISM PWB

| REF NO | PART NO (ORDER NO) | DESCRIPTION | Q TY |
|----------------------|---------------------|-------------------------|------|
| D _{601~604} | 001 0330 00 | Diode (1SS119) | 4 |
| Q ₆₀₅ | 100 1048 00 | Transistor (2SA1048) | 1 |
| Q _{601 602} | 100 1297 00 | Transistor (2SA1297) | 2 |

| REF NO | PART NO (ORDER NO) | DESCRIPTION | Q TY |
|----------------------|--------------------|--------------------------------------|------|
| Q _{603 604} | 102 3267 00 | Transistor (2SC3267GR,BL) | 2 |
| R ₆₀₁ | 114 2291 11 | Film resistor (1W2 2Ω) OM | 1 |
| C ₆₀₁ | 182 1073 32 | Electrolytic capacitor (16V100μF) SS | 1 |

©NC/MPX BLOCK A:sy 880-0304A

| REF NO | PART NO | DESCRIPTION | Q TY | REF NO | |
|----------------------|-------------|---------------------------------|------|-------------------|---|
| VR ₁ | 012 3707 05 | Variable resistor (VR10kΩ) | 1 | R _s | T |
| VR ₂ | 012 3707 08 | Variable resistor (VR100kΩ) | 1 | R ₃ | T |
| CCT, | 050 0099 50 | Component circuit | 1 | C ₆ | T |
| IC ₁ | 051 0407 00 | IC (LA2110) | 1 | C 16 | T |
| IC ₂ | 051 0733 01 | IC (LA3430) | 1 | С, | T |
| X, | 060 0115 02 | Ceramic resonator | 1 | C ₂₃ | T |
| Q, | 102 2458 49 | Transistor (2SC2458 YGR) | 1 | C 10 | T |
| R ₂₁₂ | 117 1041 10 | Chip resistor (1/26W100kΩ) S | 2 | С, | T |
| R ₈ , | 117 2221 10 | Chip resistor (1/26W2 2kΩ) S | 2 | C _{4 15} | Ť |
| R ₁₄ | 117 2231 10 | Chip resistor (½ W22kΩ) S | 1 | C 11 12 | T |
| R ₆ | 117 3331 10 | Chip resistor (½,W33kΩ) S | 1 | C ₁₄ | T |
| R ₁₀ | 117 3921 10 | Chip resistor (½,W3 9kΩ) S | 1 | C ₁₃ | T |
| R, | 117 4721 10 | Chip resistor (!iκW4.7kΩ) S | 1 | C, | T |
| R _{4 11 13} | 117 5621 10 | Chip resistor (½,W5 6kΩ) S | 3 | C18 | T |

| REF NO | PART NO | DESCRIPTION | QTY |
|-------------------|-------------|--|-----|
| R, | 117 6821 10 | Chip resistor (1/16W6 8kΩ) S | 1 |
| R ₃ | 117 8211 10 | Chip resistor (1/16W82OΩ) S | 1 |
| C ₆ | 171 2223 06 | Ceramic capacitor (0 0022 µF) SC | 1 |
| C 16 | 171 3333 06 | Ceramic capacitor (0 033 _µ F) SC | 1 |
| С, | 171 4733 06 | Ceramic capacitor (0 047 _µ F) SC | 1 |
| C23 | 178 1032 05 | Ceramic chip capacitor (O O1μF) HD,S | 2 |
| C 10 | 178 2232 05 | Ceramic chip capacitor (0 022 µF) HD,S | 1 |
| С, | 178 4722 05 | Ceramic chip capacitor (0 0047µF) HD.S | 1 |
| C _{4 15} | 178 6822 05 | Ceramic chip capacitor (0 0068 _µ F) HD,S | 2 |
| C11 12 | 182 1053 62 | Electrolytic capacitor (50V1 µF) SS | 2 |
| C14 | 182 1063 32 | Electrolytic capacitor (16V10µF) SS | 1 |
| С13 | 182 2243 62 | Electrolytic capacitor (50V0 22 µF) SS | 1 |
| C ₅ | 182 2263 32 | Electrolytic capacitor (16V22µF) SS | 1 |
| Cis | 182 4753 52 | Electrolytic capacitor (35V4 7μF) SS | 2 |

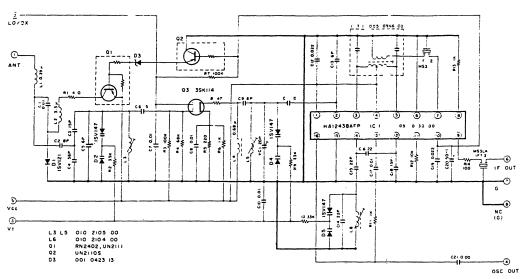
⊚SW P W B

| REF NO | PART NO | DESCRIPTION | O TY |
|---------------------|-------------|------------------------|------|
| D513 | 001 0486 00 | Diode LT1D1118 (RED) | 1 |
| D529~534 540~543 | 001 0486 01 | Diode LT1N1118 (GREEN) | 10 |

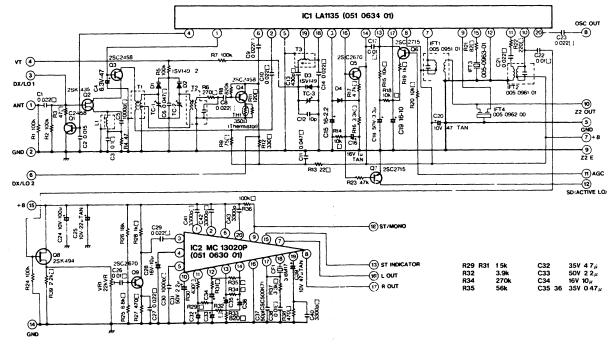
| REF NO | PART NO | DESCRIPTION | Q TY |
|--------|-------------|------------------|------|
| Q611 | 060 0150 00 | Photo transistor | 1 |
| | | | |

■BLOCK CIRCUIT DIAGRAM:

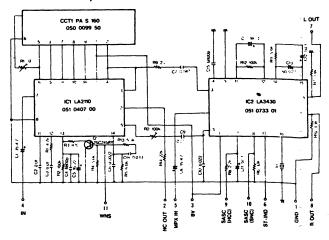
©FM TUNER 880-1407A



©AM-ST TUNER 880-1507B

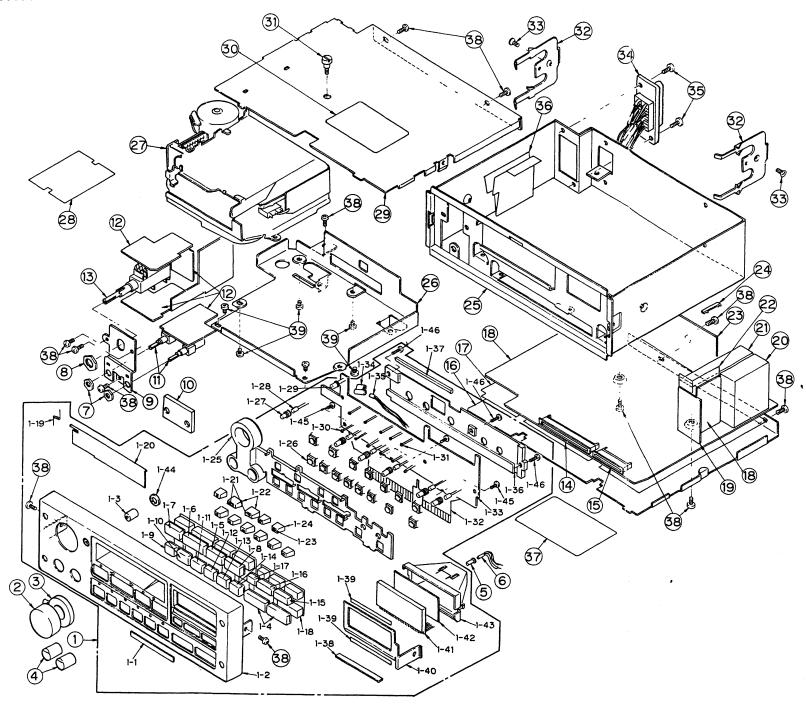


⊚NC/MPX BLOCK Ass y 880-0304A



■EXPLODED VIEW • PARTS LIST:

Main section

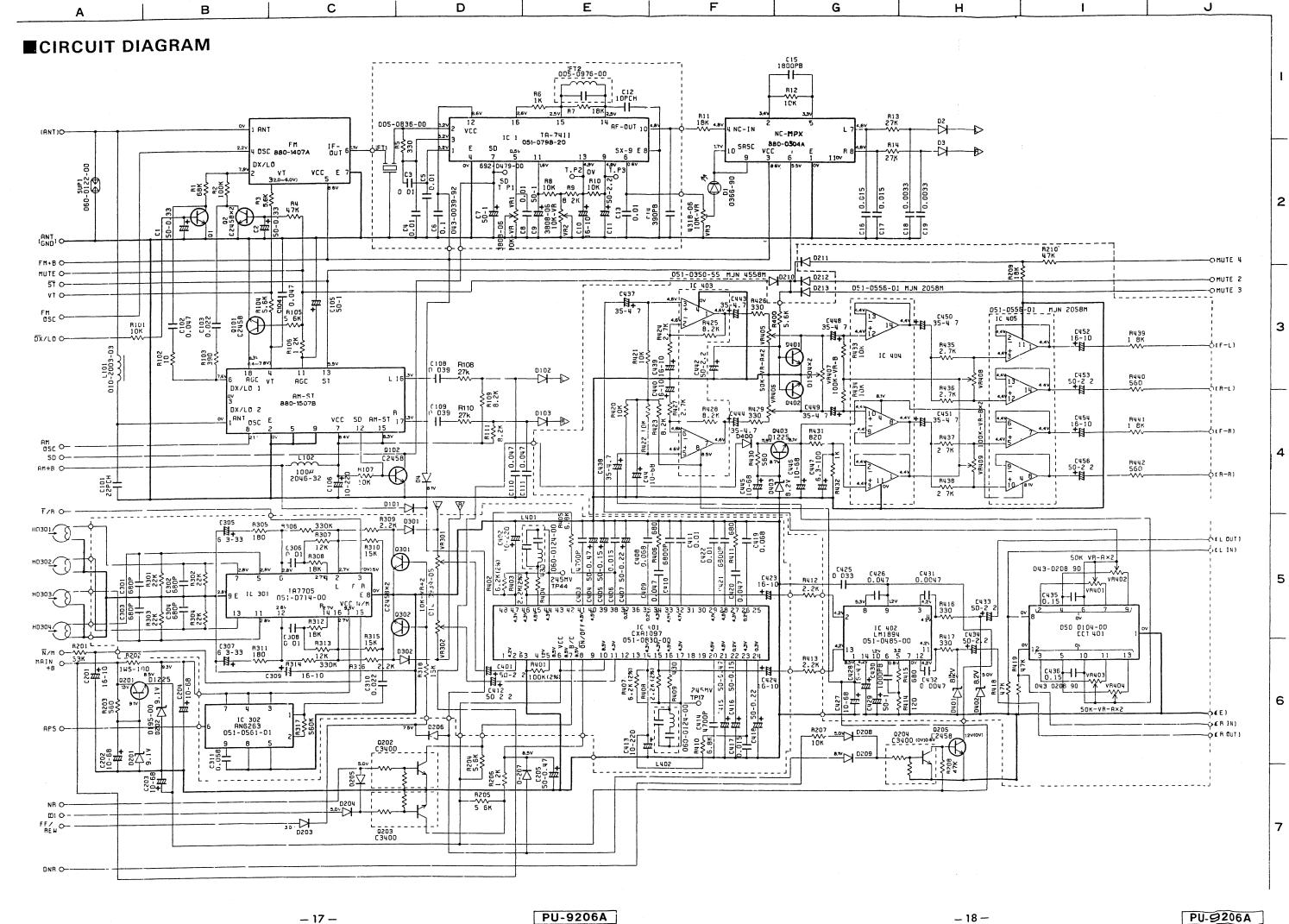


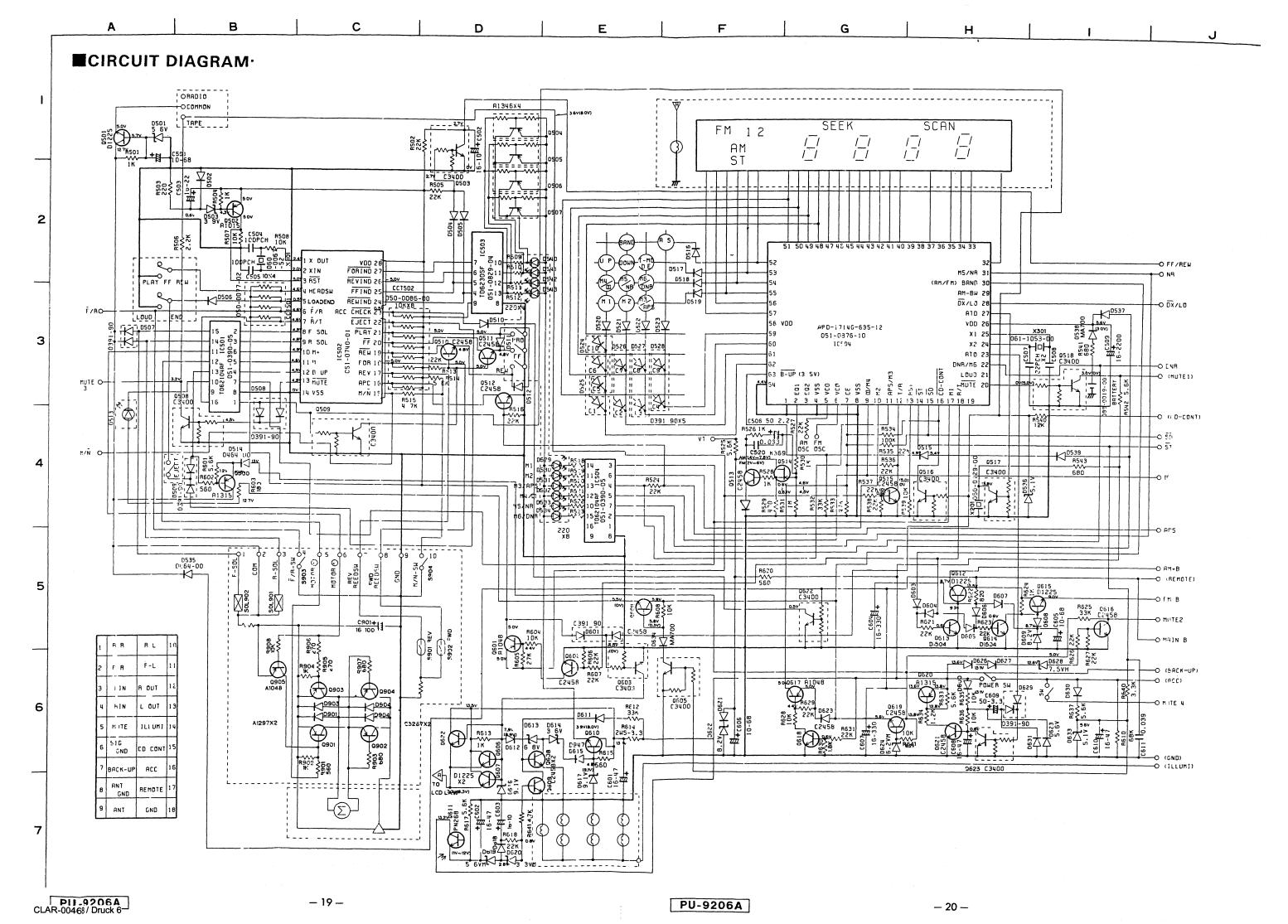
| REF NO | PART NO | DESCRIPTION | Q TY | П |
|--------|-------------|------------------|------|-----|
| 1 | 940 0866A | Escutcheon ass y | 1 | ! [|
| 1 1 | 371 3451-00 | Trim plate | 1 | П |
| 1 2 | 370 4045 01 | Escutcheon | 1 | |
| 1 3 | 335 2650 01 | LED accessory | 1 | |
| 1 4 | 382 1409 00 | Button (TUNING) | 2 | Г |
| 1 5 | 382 1410 00 | Button (FF) | 1 | |
| 1 6 | 382 1411 00 | Button (PRO) | 1 | |
| 17 | 382 1410 01 | Button (REW) | 1 | |
| 1 8 | 382 1412 00 | Button (EJECT) | 1 | |
| 1 9 | 382 1408 00 | Button (1) | 1 | T |
| 1 10 | 382 1408 01 | Button (2) | 1 | |

| REF NO | PART NO | DESCRIPTION | Q TY |
|--------|-------------|-------------------|------|
| 1 11 | 382-1408 02 | Button (3) | 1 |
| 1 12 | 382 1408 03 | Button (4) | 1 |
| 1 13 | 382-1408 04 | Button (5) | 1 |
| 1 14 | 382-1408 05 | Button (6) | 1 |
| 1 15 | 382-1414 01 | Button (BAND) | 1 |
| 1 16 | 382-1414 00 | Button (TUN MODE) | 1 |
| 1 17 | 382 1413-00 | Button (STORE) | i |
| 1 18 | 345-4533 00 | Cushion rubber | 1 |
| 1 19 | 750-2309 01 | Spring | 1 |
| 1 20 | 320 0391 04 | Dustproof cover | i |
| 1 21 | 335 2592 00 | LED accessory | 2 |

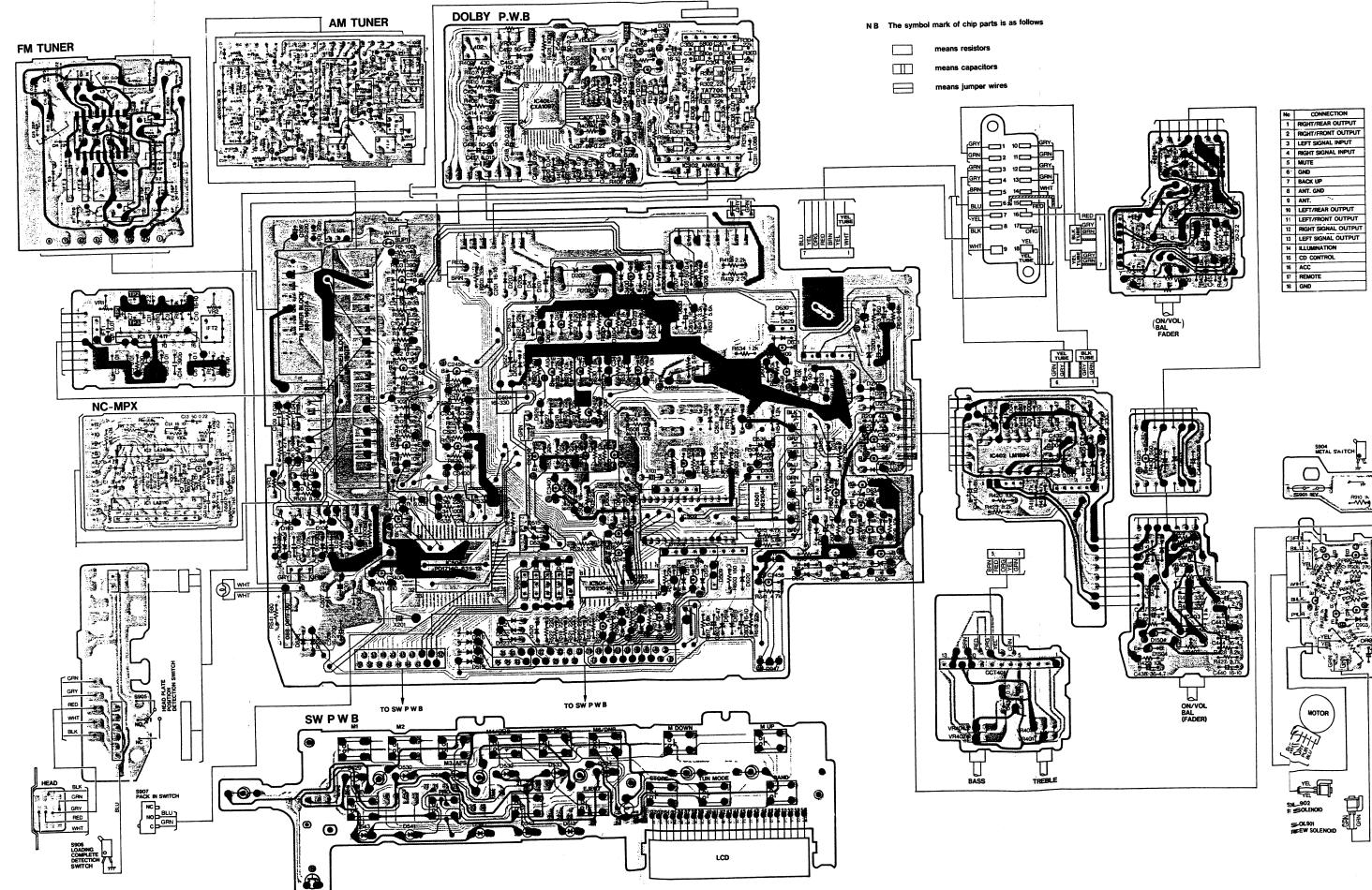
| REF NO | PART NO | DESCRIPTION | QTY |
|--------|-------------|------------------|-----|
| | PART NU | DESCRIPTION | UIY |
| 1 22 | 345 4532 00 | Seal rubber | 2 |
| 1-23 | 335 2591-00 | LED accessory | 9 |
| 1 24 | 345 4531-00 | Seal rubber | 9 |
| 1 25 | 335 2590 00 | Illumi plate | 1 |
| 1 26 | 013-3694 00 | Switch | 15 |
| 1 27 | 345 3814 10 | Lamp holder | 6 |
| 1 28 | 017 0338 06 | Pilot lamp | 6 |
| 1 29 | 060 0150 00 | Transistor | 1 |
| 1 30 | 001 0486 01 | LED (Green) | 10 |
| 1 31 | 001 0486 00 | LED (Red) | 1 |
| 1-32 | 099 8171 00 | P W B (Flexible) | 1 |

| REF NO | PART NO | DESCRIPTION | QT |
|--------|-------------|---|-----|
| 1 33 | 099 8170 00 | PWB(SW) | 1 |
| 1 34 | 345 3316 02 | Lamp holder | 1 |
| 1 35 | 017 0345 01 | Pilot lamp | 1 |
| 1 36 | 374 0901 00 | Back plate | 1 |
| 1 37 | 345 4625 00 | Cushion rubber | 1 |
| 1 38 | 347 2481 00 | Insulator | 1 |
| 1 39 | 347 0644 00 | Insulator | 2 |
| 1 40 | 330 8666 00 | LCD cover | 1 |
| 1-41 | 379 0183-00 | LCD | 1 |
| 1-42 | 335 2726 00 | Color film | 1 |
| 1 43 | 335 2589 00 | LCD holder | 1 |
| 1 44 | 345 4638 00 | Seal rubber | 1 |
| 1 45 | 716 0778 00 | Wave screw (M2x6) | 3 |
| 1 46 | 716 0778 00 | | 3 |
| 2 | | Wave screw (M2x8) | |
| | 380 4898 00 | Knob (VR) | 1 |
| 3 | 380 4295 00 | Knob (FADER) | 1 |
| 4 | 380 4899 00 | Knob (BASS TREB) | 2 |
| 5 | 345 4157 07 | Lamp holder | 1 |
| 6 | 017-0346 00 | Pilot lamp | 1 |
| 7 | 722-0332 00 | Special nut | 2 |
| 8 | 722 0231 00 | Special nut | 1 |
| 9 | 330-8658 00 | VR holder | 1 |
| 10 | 345 4630 00 | Seal rubber | 1 |
| 11 | 012-4447 00 | Variable resistor (BASS TREB) | 2 |
| 12 | 099 8168 00 | PWB(VR) | 1 |
| 13 | 012-4663 00 | Variable resistor (SW VOL BAL FADER) | 1 |
| 14 | 074 0731 36 | Outlet socket | 1 |
| 15 | 074 0731 18 | Outlet socket | 1 |
| 16 | 304 0397 00 | Lower cover | 1 |
| 17 | 347-2480 00 | Insulator | 1 |
| 18 | 099 8167 00 | P W B (Main) | 1 |
| 19 | 880-0304A | NC MPX Ass y | 1 |
| 20 | 880 1407A | FM TUNER Ass y | 1 |
| 21 | 880 1507B | AM TUNER Ass y | 1 |
| 22 | 347 2479 01 | Insulator | 1 |
| 23 | 099 8169 00 | P W B (Dolby) | 1 |
| 24 | 335 2469 00 | P W B holder | 1 |
| 25 | 312 0288 01 | Chassis | + + |
| 26 | 330 8657 00 | Mechanism holder | 1 |
| 27 | 930 0530 10 | | + |
| | | Tape mechanism | 1 |
| 28 | 347 2477 00 | Insulator | 1 |
| 29 | 303 0348 00 | Upper cover | 1 |
| 30 | 285 1000 00 | Guide label | 1 |
| 31 | 716 0706 00 | Lock screw | 1 |
| 32 | 750 2649 00 | Spring | 2 |
| 33 | 714 3006 41 | Machine screw (M3x6) | 2 |
| 34 | 854 0058 01 | Extension lead | 1 |
| 35 | 714 3008 81 | Machine screw (M3x8) | 2 |
| 36 | 347 2478 00 | Insulator | 1 |
| 37 | 286 6922 00 | Set plate | 1 |
| 38 | 714 3006 81 | Machine screw (M3x6) | 12 |
| 39 | 714 3003 81 | Machine screw (M3x3) | 6 |

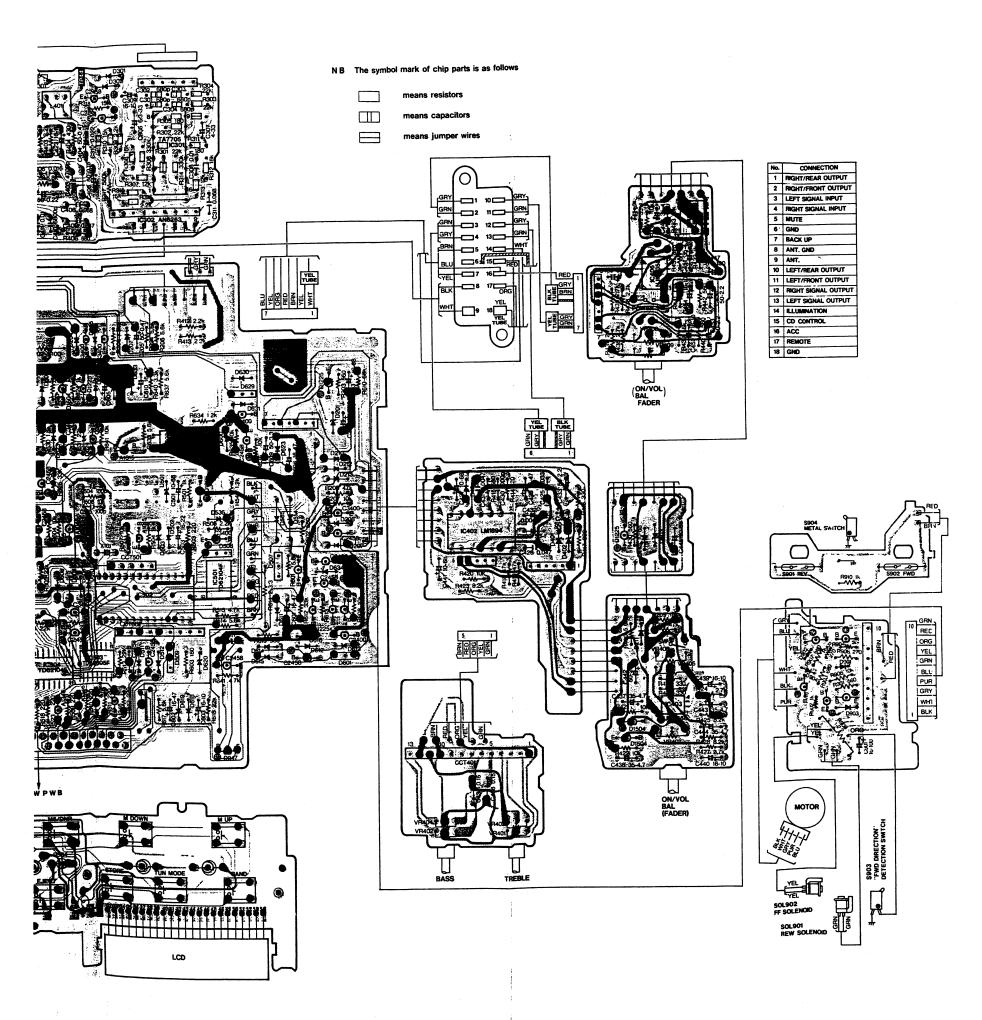




PRINTED WIRING BOARD:



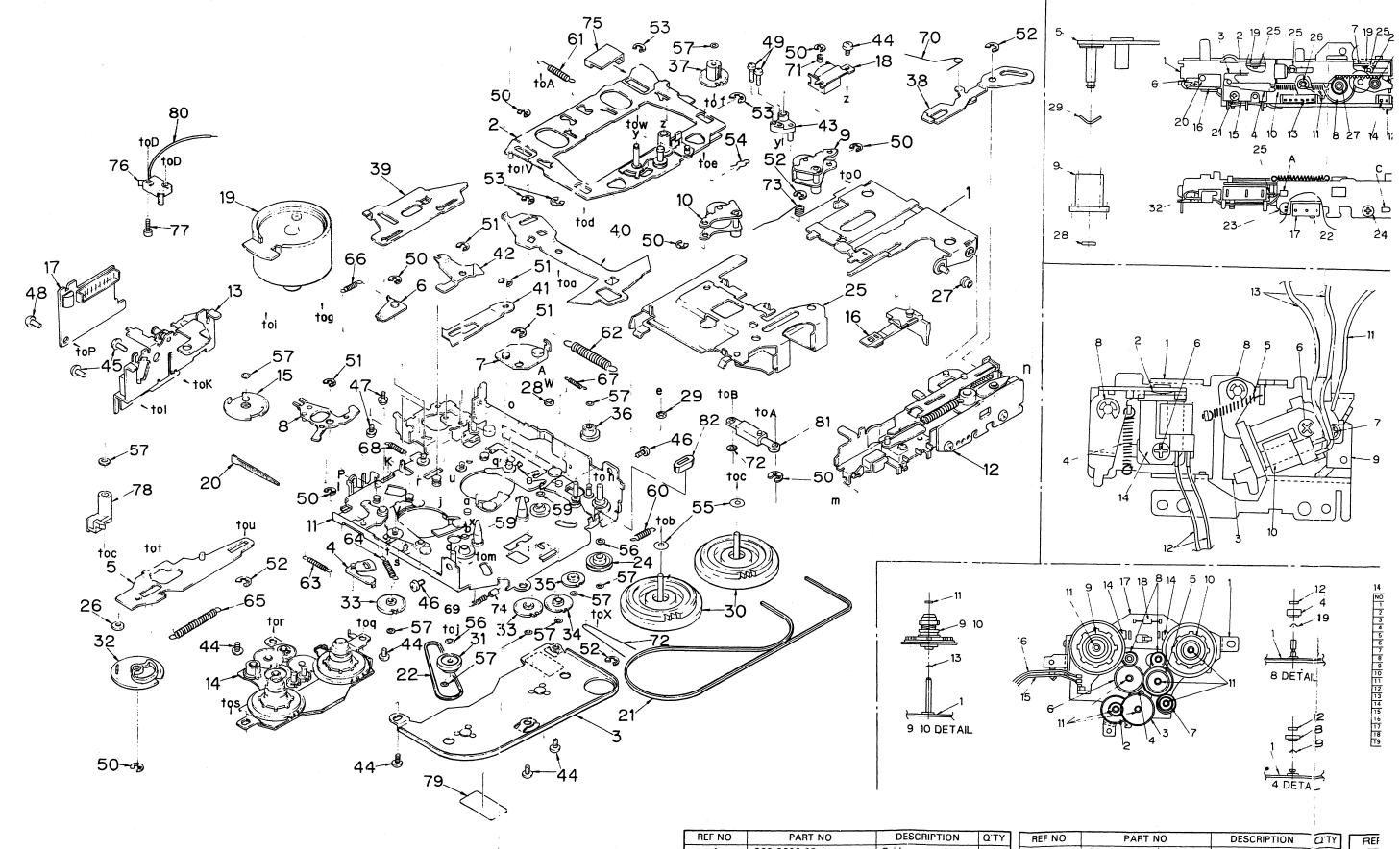
CLAR-00468 / Druck 7 -21 - PU-9206A



-22-

■EXPLODED VIEW • PARTS LIST

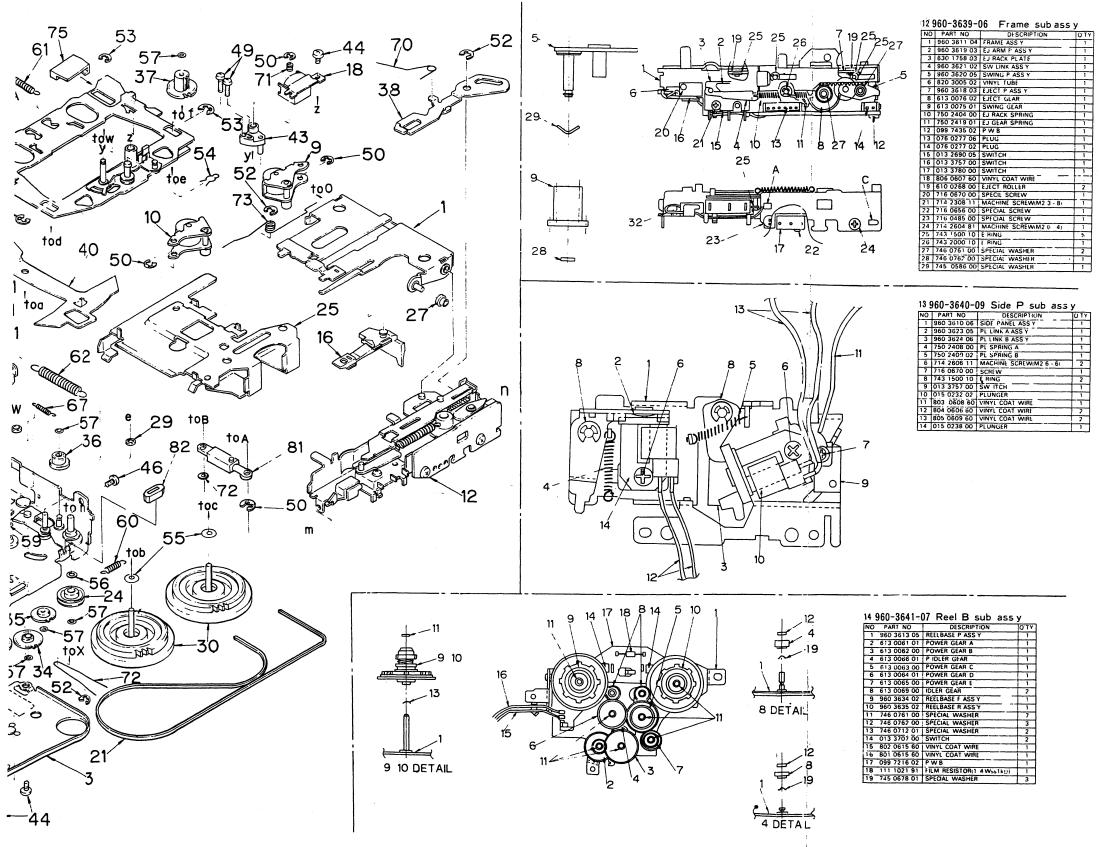
©Tape mechanism section



| REFNO | PARINO | DESCRIPTION | QIY | |
|-------|---------------|------------------|-----|---|
| 1 | 960 3609 05 | Guide arm ass'y | 1 | |
| 2 | 960 3612 07 | Head plate ass'y | 1 | 上 |
| 3 | 960 3617 00 | Flywheel P ass'y | 1 | |
| 4 | 960 3626 02 : | Timing P ass'y | 1 | |
| 5 | 960 3627 04 | Power P ass'y | 1 | F |
| 6 | 960 3628 01 | P lock P ass'y | 1 | 一 |

| | | , 2233 1.014 | | 1 1 |
|----|-------------|---------------------|----|----------|
| 7 | 960 3631 06 | Power link ass'y | 1 | |
| 8 | 960 3632 02 | REW-link ass'y | 1 | |
| 9 | 960 3738 01 | Roller F ass'y | 1 | <u> </u> |
| 10 | 960 3739 01 | Roller R ass'y | 1 | - |
| 11 | 960 3638 12 | Deck plate ass'y | 1 | \vdash |
| 12 | 960 3639 06 | Frame sub ass'y (2) | 11 | - |
| | | | 4 | L |

---- 000CA



| | | | | | | 4 DE |
|-------------|-------------|------------------|------|---------|-------------|---------------------|
| | | į. | | | | |
| | | | | | | |
| DEE NO | DART NO | DESCRIPTION | Q'TY | REF NO | PART NO | DESCRIPTION |
| REF NO | PART NO | | 1011 | NEF IVO | | |
| 1 | 960 3609 05 | Guide arm ass'y | 1 | 7 | 960 3631 06 | Power link ass'y |
| 2 | 960 3612 07 | Head plate ass'y | 1 | 8 | 960 3632 02 | REW-link ass'y |
| 3 | 960 3617 00 | Flywheel P ass'y | 1 | 9 | 960 3738 01 | Roller F ass'y |
| 4 | 960 3626 02 | Timing P ass'y | 1 | 10 | 960 3739 01 | Roller R ass'y |
| 5 | 960 3627 04 | Power P ass'y | 1 | 11 | 960 3638 12 | Deck plate ass'y |
| 6 | 960 3628 01 | P lock P ass'y | 1 | 12 | 960 3639 06 | Frame sub ass'y (2) |
| | 7 | | - | | | |
| D206 | 1 | -2 | 5 — | | | |

| DESCRIPTION | O'TY | REF NO | PART NO | DESCRIPTION | Q'T |
|--------------------|------|--------|-------------|---------------------|-----|
| Power link ass'y | 1 | 13 | 960 3640 09 | Side P sub ass'y 13 | 1 |
| REW-link ass'y | 1 | 14 | 960 3641 07 | Reel B sub ass'y 13 | 1 |
| Roller F ass'y | 1 1 | 15 | 960 3642 03 | CH gear ass'y | 1 |
| Roller R ass'y | 1 | 16 | 960 3643 02 | Pack ST ass'y | 1 |
| eck plate ass'y | 1 | 17 | 099 7670 03 | PWB | 1 |
| rame sub ass'y (2) | 1 | 18 | 011 0304-00 | Head | 1 |

- 26 -

| REF NO | PART NO | DESCRIPTION | Q'TY |
|----------|--------------|---------------------------------|------|
| 19 | SMA 105 100 | Motor ass'y | 1 |
| 20 | 335 0833 01 | Clamp | 1 |
| 21 | 602 0097 00 | Belt A | 1 |
| 22 | 602 0098 02 | Belt B | 1 |
| 23 | 750 2421 00 | Change A spring | 1 |
| 24 | 604 0033 00 | Tension pulley | 1 |
| 25 | 606 0079 06 | Pack guide | 1 |
| 26 | 610 0266 00 | Cam roller | 1 |
| 27 | 610 0267 00 | Guide roller | 1 |
| 28 | 610 0281 00 | Head P roller | 1 |
| 29 | 610 0282 00 | H-P roller B | 1 |
| 30 | 611 0072 02 | Flywheel | 2 |
| 31 | 613 0060 02 | Pulley gear | 1 |
| 32 | 613 0067 05 | Cam gear | 1 |
| 33 | 613 0070 00 | FF gear | 2 |
| 34 | 613 0071 00 | Loading gear A | 1 |
| 35 | 613 0072 00 | Loading gear B | 1 |
| 36 | 613 0073 00 | Loading gear C | 1 |
| 37 | 613 0074 00 | Loading gear D | 1 |
| 38 | 630 1759 03 | Eject arm | 1 |
| 39 | 630 1760 02 | Change plate | 1 |
| 40 | 630 1761 00 | Change arm | 1 |
| 41 | 630 1762 02 | Head lock plate | 1 |
| 42 | 630 1762 02 | FF link | 1 |
| 43 | 631 0461 01 | Azimuth link | 1 |
| 44 | 714 2003 81 | Machine screw | 6 |
| 45 | 714 2603 81 | (M2x3) Machine screw | 2 |
| 46 | 714 2604 81 | (M2.6x3) Machine screw | 2 |
| 47 | 716 0347 00 | Screw (MOTOR) | 2 |
| 47 | 716 0347 00 | Screw (P W B) | 1 |
| 48 | 716 0485 00 | Screw (P W B) Screw (AZIMUTH) | 2 |
| 50 | 743 1500 10 | E ring (M1 5) | 8 |
| 50 | 743 1500 10 | | 4 |
| 51 | 743 2000 10 | E ring (M2) | 4 |
| 53 | 743 2500 10 | E ring (M2 5) E ring | 4 |
| 53 | 744 0031 10 | | 1 |
| 55 | 745 0646 00 | Snap retainer Washer (FLYWHEEL) | 2 |
| | | | 2 |
| 56 57 | 746 0624 00 | Washer | |
| 57 | 746 0761 00 | Washer (REARING) | 10 |
| 59 | 746 0747 00 | Washer (BEARING) | 2 |
| 60 | 750 2405 02 | Loading spring | 1 |
| 61 | 750 2406 03 | Head P spring | 1 |
| 62 | 750 2407 03 | P link spring | 1 |
| 63 | 750 2410 00 | G lock spring | 1 |
| 64 | 750 2411 00 | Timing spring | 1 |
| 65 | 750 2412-00 | Power P spring | 1 |
| 66 | 750 2413 00 | P lock spring | 1 |
| 67 | 750-2414 02 | FF spring | 1 |
| 68 | 750 2415 01 | REW-spring | 1 |
| 69 | 750 2416 01 | Brake spring | 1 |
| 70 | 750 2418 02 | EJ-arm spring B | 1 |
| 71 | 750 2420 00 | Azimuth spring | 1 |
| 72 | 746 0762 00 | Washer | 1 |
| 73 | 750 2422 03 | Roller spring | 1 |
| 74 | 820 4006 02 | Vinyl tube | 1 |
| 75 | 631 0540 00 | Stopper B | 1 |
| 76 | 013 3757 00 | Switch | 1 |
| 77 | 716 0670 00 | Screw | 1 |
| 78 | 631 0528 01 | Sensor link | 1 |
| 79 | 290 4065 01 | Care label | 1 |
| 80 | 804 0608 60 | Vinyl coat | 1 |
| 81 | 960-3824 00 | Dumper ass'y | 1 |
| 82 | 631 0539 00 | Stopper A | 1 |
| | | | |

| | 11 | |
|-----------|-----|---|
| ass'y | 1 | 1 |
| ss'y | 1 1 | 1 |
| ss'y | 1 | 1 |
| e ass'y | 1 | 1 |
| ass'y (2) | 1 | 1 |